

## CCIL ASPHALT TESTING LABORATORY - AB, BC, MB, NB, NL, NS, PE, SK & YT

DATE: Inspection Type: CCIL Lab ID:

	FACILITIES AND PERSONNEL	Y N	Notes
Y/V = 100% S	atisfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	(I/M/R)	
Company Name:			
Location of Lab:			
	Relocation since last inspection?		
Engineering Manager:			
Lab Supervisor:			
	Change of Engineering Manager and/or Supervisor since last inspection?		
	Acabalt Mix Comp. Marchall (Type D), AC D3173 Sytraction + DC307 Ignition + DC444 Crad (Mach. Acabalt Mix Comp.		
Type of Certification:	Asphalt Mix Comp. Marshall (Type B), AC D2172 Extraction + D6307 Ignition + D5444 Grad/Wash, Asphalt Mix Comp. Superpave Method (Type B), Asphalt Mix Design Marshall Method (Type A),		
	Asphalt Mix Design Superpave Method (Type A), Penetration (Type E),		
Tests to be added:			
Tests to be removed:			
. co.to to be removed.	Change in Test Methods Requested?		
	New Laboratory?		
Do the laboratory	records match the portal profile and the website?		
	anges or discrepancies, was an application submitted?		
	n at schaubel@ccil.com & Gigi at gkermath@ccil.com of the change or discrepancy & include it as a deficiency?		
	compliance report reviewed and responses confirmed?		
was the previous e	Technician Certification Requested?		
	Certificate posted?		
	INSPECTION DOCUMENTS TO BE UPLOADED TO THE PORTAL BY INSPECTOR		
Organization Char	t (hierarchy chart as listed in the portal, dated with lab name & address)		
	chnicians (using the portal)		
	ent (if applicable - Lab to send Gigi new updated form for lab move, company name change, new EM)		
	It List (dated, ID for equipment, all equipment according to cert. type, including individual sieves		
	or all new laboratories, existing labs optional)		
	It Compliance Report		
•	ail all attachments to inspector as part of response.		
	ns: responses shall address the noted deficiencies and provide a description of corrective action(s) to be taken, including the		
	ng each deficiency from reoccurring, in accordance with LC-101 cl. 6.4.		
	Technician Certification Documents to be Uploaded to the Portal, (if applicable):		
	File Names: lab #, lab name, location, date and abbreviation e.g. ONOO WSP Burlington 2024 Jul 3 HEC		
Did the lab submit	an application for Technician Certification thru the portal?		
HEC HMA Exam Cover			
HPER HMA Practical Exa	m Cover Record (if applicable)		
Submit the technic	cian certification(s) to lab through the portal		
COMMENTS: (*Note at le	ast 3 items you observed that were positive & detail what you observed as deficient. Refer to the Guide for writing deficiencie	s.)	
Audit Conducted	By: Signature:		

		ASPHALT LABORATORIES	Lab I	Lab ID:		
	Y/√ = 100% Satis	factory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	ΥI	N		
m	Reference	Documentation in accordance with LC-101	(I/M/I	R)	Notes	
	LC-101, Cl 6.4	Laboratory has QMS available for review - upload a copy to portal for all new laboratories, existing labs optional		_		
	LC-101, Cl 6.4	Laboratory has established procedures to trace history & condition of a samples unique sample ID,				
	Control of Test	unbroken records				
	Samples	and one. 1 cost as				
3	LC-101, Cl 6.4, 6.9,	List of Active Certified Technicians updated prior to audit LC-101, Cl 6.3.3		_		
	8.3	Laboratory has procedures for training in the QMS, CI 6.4.	+			
		Asphalt testing on CCIL cert performed under direct supervision of supervisory lab tech., App. A-2 to A-7 Cl 2.3	+			
	Training, Lab.	- All Labs must have at least one certified HMA tech to the level of the lab certification.				
	Personnel	- New techs (uncertified and previously certified with expired cards) must be preapproved prior to certification.				
	reisonner	- New techs (uncertified and previously certified with expired cards) must be certified to the level of the lab cert.				
		- Existing certified techs and loaned or transferred certified techs may hold their current certification level, providing the				
		lab has one or more HMA technicians certified to the lab certification.				
4	LC-101, Cl 6.4	Organization Chart updated prior to audit, identifying key personnel, LC-101, Cl. 6.3.3		+		
	, •. •	Engineering manager and laboratory suprvisor resumes correspond to personnel identified by management	†····			
	Organization	and are up-to-date, Cl 6.3.2.				
	Structure,	Laboratory Supervisor able to demonstrate the tests in the stipulated manner Cl 2.2 in A-2 to A-7)	†····			
	Management	CCIL advised of Management or testing personnel change LC-101 Cl 6.3.2 (e.g. < 30 d)	<del> </del>			
	Personnel	Management review laboratory and QMS annually, performed by a person not responsible for original results.	†	·····		
		Management Policy and Commitment statement in QMS	†····	·····		
5	LC-101, Cl 6.4	Equipment list with current date and name and address of laboratory available		+		
•	Equipment and	Procedures for Maintenance and Calibration of Equipment in QMS	····			
	facility	Facility has adequate space, lighting, heating, ventilation, power source and good housekeeping, LC-101 Cl 6.6	····			
6	LC-101, Cl 6.4	Processes included in QMS	H			
•	10-101, 010.4	Copies of NCR/CAR available for review	<b>+</b>			
	Control of non-	Any deficiency found during a CCIL laboratory audit is a deficiency against the Quality Manual. Create an	<del> </del>			
	conformance,	NCR & CAR related to your inspection, which can state something like "Refer to the CCIL audit deficiencies				
	Corrective and pre-	on XX date." This NCR & CAR should be sent to your inspector and a copy kept a copy in the quality manual				
	ventative action	(if printed copy of QMS) and be available for review at your next audit.				
	ventative action	Repeated Non-Conformances Cl 4.2.4	·····			
		Failure on an ongoing or repeated basis to comply with the requirements?				
		(R = This non-conformance was noted in the last inspection and approved as resolved, however this resolution				
		does not appear effective as the deficiency continues. Repeated non-compliances are very serious. Therefore,				
7	IC 101 Cl 6 4	these deficiencies have also been referred to the CCIL Program office for further investigation and action.)	-	+		
•	LC-101, Cl 6.4 Control of	Laboratory has the necessary manuals and reporting procedures, LC-101 A-2 to A-7 Cl 3.1  Current testing standards accessible to staff performing tests	<del> </del>			
	documents		<del> </del>			
	and data	QMS accessible to staff performing tests				
8	LC-101, Cl 6.4	Laboratory certificate is available and refered to in QMS or included in QMS	1	+		
-	Lab. Cert. Doc.	and the state of available and refered to in Qiris of included in Qiris				
9	LC-101	Reports be complete and factual, citing methods used, providing specified and obtained values, Cl 6.9.2.		+		
-	20 101	Any irregularity or deficiency known on any samples reported, (tested, handled, or stored), Cl 6.9.2.	<del> </del>			
	Reporting	Laboratory supervisor or engineering manager signed report, Cl 2.4 of A-2 to A-7	†	·····		
	rickoi mië	During training, test reports include the name of the certified technician responsible for the testing,	†····	·····		
		and the name of the trainee, Cl 2.3 A-2, A-3, A-4, A-5, A-6, A-7				
0	LC-101, Cl 6.8	Does the laboratory sub-contract any tests? If so, indicate test method(s) in compliance report.		+		
-	20 202, 61 0.0	QMS must demonstrate how the quality of the subcontracted laboratory testing will be maintained and verified.	<del> </del>			
	Sub-contracting	Work shall be performed by a lab certified for those specific tests.	<del> </del>			
	Jub-contracting	The laboratory shall demonstrate that the sub-contractor is competent to perform the tests in question and uses	<del> </del>			
		appropriate test methods and procedures.				
		Tabbiobilate test methods and brocedures.		1		
1	IC-101 Cl 5 7 3					
.1	LC-101, Cl 6.7.2	Laboratory measurements traceable to national standards, where applicable. Ref. thermometer, weights, etc.	<b>.</b>			
11	LC-101, Cl 6.7.2 Traceability LC-101, Cl 10.0					

		BASIC ASPHALT EQUIPMENT	Lab ID:	
	Y/V = 100% Satis	factory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
em	1	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
<u>г</u> Г	Thermometers	a. Reference Temperature Measuring Device (For all app. test meth.)  SN:		110103
	mermometers	- Readability of 0.1 °C Accurate to ± 0.5 °C (D2041 Cl 6.6); traceable to NIST		
		- Liquid in Glass/Calibration once prior to use (E77 Cl 5.5.2.1) - Digital/Calibration annually (D3666 Table 2)		
		- A certificate or report of calibration available for review. Traceable to NIST		
		b. Thermometers / Temperature Probes (For all applicable test methods)		
		- Calibration of temperature measuring devices performed yearly (D3666 Table 2)		
		- Of suitable range with subdivisions and maximum scale error of 0.5 °C Cl 5.8.4		
	AASHTO T312	- Shall meet the req. of 339M/M 339 with a temp range of at least 10 to 230°C, and accuracy of ±2.5°C T312 Cl 4.4		
	AASHTO R30	- Having a temperature range between 50 to 260°C and readable to 1°C Cl 5.2		
	ASTM D5	- Suitable range with subdivisions and accurate to 0.1°C Cl 6.7.1		
		- Suitable thermometers ASTM 17C, 63C, 64C Cl 6.7.1.1		
	ASTM D1856	- ASTM 7E (C) or 7F having a range -2 to 300°C readable and accurate to 1°C (E1 Table 1)		
5	Scales	Balances & Scales (For all applicable test methods)		
		- Calibration performed <b>annually</b> , if applicable, std weights must be calibrated every 5 yrs.		
		- In addition, periodic scale checks with known mass – min annually or when moved (based on QMS) ( see records )		
)	Ovens	Ovens (For all applicable test methods)		
-		- Ovens (on file - Equipment List)		
		- Thermostat calibration (setting vs. actual) - performed <b>annually</b>		
	I.	TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY	+	
M1	D6926	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2	1	
VI I	D0320	b. D6926-20 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Preparation of	c. Length Measuring Devices (For all applicable test methods) LC-101 A-2 Cl 3.1		
	Bituminous	e.g., Digital Calipers calibrated/verified <b>yearly</b>		
	Specimens Using	d. Splitter (if used) Suggested width of the chutes is approx. 38 mm for all types.		
	Marshall Apparatus	- dimensional verification - checks performed <b>annually</b>		
		e. Hot Plate (on file - Equipment List)		
		- Thermostat cali. (setting vs. actual) Cl 5.6, +/-3°C required mixing & compaction temperatures - performed annually		
		f. Mechanical and Manual Compaction Hammers		
		- Dimensional verification required <b>annually</b> Fig. 3		
		- e.g., Weight mass 4.527 to 4.545 kg, drop distance 455.7 to 458.7 mm		
		- Comparison of manual to Mechanical Hammer <b>annually</b> , if used		
		Mechanical Hammer verification base rotation (18-30rpm) and blows per minute (55 to 68), if used, Cl 5.3.3		
		g. Specimen Mold Assembly		
		- Mold cylinders. base plates, and extension collars shall conform		
		to the details shown in Fig. 1. Verification required <b>annually</b> (ID 101.3-101.7mm)		
		h. Compaction Pedestal		
		- Compaction Pedestal is level - Regularly checked for being level - recorded at least <b>annually</b>		
		- Dimensional verification required once		
		i. Specimen Extractor Cl 5.2  The appairs on outcomes a steel disk that will appare the model without hinding and not be		
		- The specimen extractor has a steel disk that will enter the mold without binding and not be		
		less than 100.3 mm in diameter and 12.7 mm thick. Dimensional verification required <b>once</b>   Report Section 7		
		.1 The report shall include at least the following info:, .1.1 Sample ID (#, lab mix lab compacted		
		(LMLC), plant mix laboratory compacted (PMLC), or reheated plant mix lab compacted (RPMLC)),		
		.1.2 Type of asp. binder, source, & content, .1.3 Type(s) of agg., source & grading, .1.4 Type & time		
		of curing prior to compaction, .1.5 Type of hammer (that is, manually held or fixed & mech. or man		
		operated hammer & flat or slanted foot), .1.6 # of blows/side, .1.7 Mixing temp., .1.8 Compaction		
		temp, .1.9 Type & time of cooling.		
VI2	D2726	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		<b>b.</b> D2726M-21 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
		c. Water Bath		
	Bulk Relative Density	- Capable of maintaining a temperature of 25 ± 1 °C complete with overflow ASTM c 6.2		
	of Compacted Bit.	- Temperature recorded		
	Mixtures	d. Report Section 12		
		.1 Report the following:, .1.1 Bulk SG of the mix. to the 3rd decimal place as: bulk SG at 25 °C [77 °F],		
	(See BS2)	.1.2 Den. of the mix. with 4 significant figures in kg/m3 or lb/ft3 as: den. at 25 °C [77 °F], .1.3 Type,		

	TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY		Lab ID:		
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Item	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes	
вм3	D1188	a. This Test is Performed Only if Required			
		Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.			
	BRD of Compac.	b. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
	Bit. Mixtures	c. D1188-22 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2			
	Using Paraffin	d. Report (Section 11)			
	Coated Spec.	.1 Report the following information:, .1.1 Test method used to determine bulk SG., .1.2 % water abs.			
	·	.1.3 SG of Parafilm to 3 decimal places, .1.4 Moisture correction to 4 significant figures			
	(See BS3)	.1.5 Bulk SG at 25°C (77°F) +/- 1°C (1.8°F) to 4 significant figures, .1.6 Den. to 4 significant figures.			
вм4	D6752	a. This Test is Performed Only if Required			
	Bulk Spec. Grav.	Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.			
	& Den. of Comp.	b. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2			
	Bit. Mix Using	c. D6752M-23 copy of current standards	······		
	Auto Vacuum	d. Report Section 11			
	Sealing Method	.1 Report the following info:, .1.1 Apparent SG of plastic bag to 3 decimal places, .1.2 Bulk SG at 25			
	(See BS4)	+/- 1 °C [77 +/- 2 °F] to 4 significant figures, .1.3 Den. to 4 significant figures.			
BM5	D6927	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2			
5.0.5	(AB & YT labs	<b>b. D6927-22</b> Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2			
	must have this test for	c. Breaking Head			
	full Mix Compliance)	- as per Clause 5.1, Fig. 2 dimensional verification required annually			
	(If the AB & YT	d. Compression Loading Machine Constant loading rate of 50+5mm Cl 5.2 annually			
	lab is Partial, this	e. Load Measuring Device			
	test is n/a)	- As a minimum, a calibrated nominal 20 kN ring dynamometer Calibration <b>annually</b>			
	test is lifuj	f. Method A or B are options Cl 4.1.1			
	(Test is n/a in <b>MB</b> if	g. Method A			
	the lab is Partial)	- Using a loading frame with a load ring and a dial gauge for deformation or flow meter			
	the lab is Fulliary	h. Flow Meter			
	(If the lab is Type A	- Graduations of the flowmeter gauge shall be increments of 0.25 mm or finer			
	Marshall, the lab	- Other devices such as an indicator dial or LVDT connected to a load deformation			
	must have this test)	recorder or computer may be used.			
	must have this test)	i. Method B	·····		
	Marshall	- Using a load-deformation recorder in conjunction with a load cell and linear variable			
	Stability and	differential transducer (LVDT) or other automatic recording device (Automated Method)			
	Flow of Asphalt	j. Water Bath Cl 5.5			
	Mixtures	- Capable of maintaining a temperature of 60 ± 1°C, Documented <b>annually</b>			
	iviixtures	- Perforated false bottom or shelf for specimens 50 mm above the bottom of the bath			
		- A mechanical water circulator			
		k. Report Section 8			
		.1 The report shall include the following info:, .1.1 Type of sample tested (laboratory mixed sample, plant			
		mixed sample, or pavement core specimen), .1.2 If available, the nature of asp. mix, including agg. type &			
		grading, binder grade, & binder content, .1.3 Individual and ave. specimen bulk SG, .1.4 Height of each test			
		specimen in inches (millimetres) to the nearest 0.01 in. (0.25 mm) .1.5 Individual & ave. values of Marshall			
		stability (uncorrected and corrected if required) to the nearest 10 lbf (50N), .1.6 Individual & ave. value of			
		Marshall flow in units of 0.01 in. (0.25 mm) or in units of mm directly, where Flow (0.01 in.) = 4 x Flow (mm), as			
		well as the method used for determining flow (peak or tangent offset), .1.7 Test temp. to the nearest 0.4°F (0.2°C).			

	<u> </u>	TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:	
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tem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
М6	D2041	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
	(AB & YT labs must	As per Clause 9.5.1, Weighing in water		
	have this test for	As per Clause 9.5.2, Weighing in air (Bowl)		
	full Mix Compliance)	As per Clause 9.5.3, Weighing in air (Flask)		
	(If the AB or YT	b.D2041M-19 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	lab is Partial, this	c. Vacuum Bowl or Flasks		
	test is n/a)	- Verification of bowl masses in air and water <b>annually</b> Cl 8.1 & 9.5.1		
		- Verification of bowl masses Cl 8.2 & 9.5.2		
	(If the lab is Type A	- Verification of flask masses Cl 8.3 & 9.5.3		
	Marshall, the lab	d. <u>Vacuum Pump</u>		
	must have this test)	- Capable of evacuating air from the vacuum container to a residual pressure of 30 mm Hg		
		(4.0 kPa) or less. Cl 6.3		
	Theoretical	e. Residual Pressure Manometer or Calibrated Absolute Pressure Gauge Cl. 6.4		
	Maximum	- to confirm the specified pressure applied to the container, and capable of measuring residual		
	Specific Gravity	pressure of 30 mm Hg (4.0 kPa) or less		
	and Density of	f. Manometer or Vacuum Gauge Cl. 6.5		
	Bituminous	- Suitable for measuring the vacuum being applied at the source of the vacuum.		
	Paving Mixtures	- The device should be connected directly to the vacuum source or be in the vacuum line		
		close to the source. If digital, calibrated annually. If Hg, the lab should have a Hg spill kit		
	(See BS5)	g. Bleeder Valve		
		- Attached to the vacuum line to facilitate adjustment and slow release of the vacuum.		
		h. Mechanical Agitation Device		
		- Capable of applying a gentle but consistent agitation of the sample.		
		- This device shall be equipped with a means of firmly anchoring the container so that		
		it does nor move on the surface of the device.		
		i. <u>Water Bath</u>		
		- Capable of maintaining a temperature of 25 ± 1°C		
		j. Calibrated Thermometers, of suitable range and readable to 0.1°C, max error 0.5°C		
		k. Report Section 12		
		.1 Report the following information:, .1.1 Max. SG, Gmm, to the 3rd decimal place, .1.2 Type of asp.		
		mix., .1.3 Size of sample, .1.4 # of samples, .1.5 Type of container, .1.6 Type of procedure.		
3M7	D3203	a D2202 22 Capy of surrent standards IC 101 CLE 4 A 2 CL2 2		
	( AB & YT labs req.	<b>a.</b> D3203-22 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	test for Full Mix			
	Comp.) n/a if Partial	<b>b.</b> <u>Calculated Properly</u> % air voids = 100*(1 - (BRD/MTD)) (Cl 7.1)		
	Percent Air Voids			
	(See BS6)			
М8	MS-2	a. MS-2 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Percent VMA	b. Calculated Properly such as, VMA = 100 - ((Gmb*Ps)/Gsb) Eq. 5.20		
M9	(See BS7) ATT-67( AB YT only)	a. ATT-67/2022 Copy of current standard LC-101, Cl 6.4, A-2 Cl 3.2		
•.5	% compaction			
	(See BS8)	b. Calculated Properly See Section 3		

	TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:	
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tem Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
M10 D2172	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	b. <u>D2172M-24</u> Copy of current standards Cl 6.4, A-2 Cl 3.2		
Qualitative	c. Extraction Apparatus (One of the following)		
Extraction of	Method A - Centrifuge (59) with variable speed up to 3600 r/min, filter ring - felt or paper (Fig. 2) - verify annually		
Bitumen	Method B - Reflux Extractor (S10) Glass jar with filter paper in 1 or 2 metal frames & condenser on hot plate (Fig. 3)		
	Method C - Vacuum Extractor (S11) with vacuum pump, rubber tubing, filter paper, support plate & funnel (Fig. 5)		
(See BS9)	Method D - Extraction Kettle (S12) with cloth filter sacks (Fig. 6)		
(000 000)	d. Determination of Mineral Matter (Section 13 - one of the following)		
	Ashing Method (13.2) Ignition dish, ashing oven, ammonium carbonate solution, desiccator, calculate properly		
	Centrifuge Method (13.3)		
	High Speed Centrifuge Verification <b>annually</b> example RPM 9000 for the SMM Type (Cl 13.3.3)		
	Flow Rate Calibration <b>annually</b> 100-150 ml per min (Cl 13.3.4)		
	Volumetric Method (13.4) Flask, controlled-temperature bath (if used, Cl 13.4.2), calculate properly		
	e. <u>Calculated Properly</u> AC% = [(w1-w2)-(w3-w4)/(w1-w2)]*100 (Cl 14.1)		
	And/Or	: -	
M11 D6307	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	b. <u>D6307-19</u> Copy of current standard LC-101, Cl 6.4, A-2 Cl 3.2		
Asphalt Conten			
by Ignition Ove			
	d. Internal Weighing System		
(See BS10)	- Calibration at least annually (Cl 8.1.1), if applicable (Cl 11.1.1), std weights calibrated every 5 yrs.		
	e. <u>Manufacturer's instruction manual</u> followed Cl 6.1, such as, safety, maintenance, cleaning, lift test, ect. <b>record</b> f. Report Section 14		
	.1 Report the following info:, .1.1 Date, .1.2 ID of agg. & mix type, .1.3 Test #, .1.4 Calibration data,		
	.1.5 Mass of the asp. mix. sample before & after ignition (nearest 0.1 g), .1.6 Measured asp.		
	content (nearest 0.01 %), .1.7 Agg. gradation, if performed.		
	And		
M12 D5444	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	<b>b. D5444-24 and E11-24</b> , Copy of current standards Cl 6.4, A-2 Cl 3.2		
Mechanical Size			
Analysis of	- Coarse Aggregate Shakers (on file - Equipment List)		
Extracted	- Fine Aggregate Shakers (on file - Equipment List)		
Aggregate	- CA & FA Mechanical Efficiency Check performed <b>annually</b> (0.5% ME Cl 6.8 & 0.2% difference Cl 6.5)		
33 3	d. Sieves:		
(See BS11)	- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
	- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
	sieve cloth - performed ongoing during use - Recorded at least annually		
	e. Report Section 8		
	.1 Depending on the form of the spec. for use of the material under test, report the following info:		
	.1.1 Total %age of material passing each sieve, or, .1.2 Total %age of material retained on each		
	sieve, or, .1.3 %age of material retained between consecutive sieves, .2 Report %ages to the nearest		
	whole # except for the %age passing the 75-μm (No. 200) sieve, which shall be reported to the		
	nearest 0.1 %.		
	IIICAICST U.1 /0.		

	TYPE B - SUPERPAVE METHOD - ASPHALT MIX COMPLIANCE LABORATORY			
	Y/V = 100% Satis	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
tem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
3S1 T	312	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	( MB , NB, NS & PE	b. <u>T312-22</u> Copy of current standards Cl 6.4, A-3 Cl 3.2		
	Labs can be	c. Length Measuring Devices (For all applicable test methods) LC-101 A-3 Cl 3.1		
	Type B	e.g., Digital Calipers calibrated/verified <b>yearly</b>		
	Superpave Only)	d. Splitter (if used) Suggested width of the chutes is approx. 38 mm for all types.		
	Superpuve Only)	- dimensional verification - checks performed annually		
	Dunania - Unt	e. Superpave Gyratory Compactor		
	Preparing Hot-			
	Mix Asphalt	- As per Clause 4.1 - Calibration as per T312 required per manufacturer's instructions <b>Annually</b>		
	(HMA)	- Axis of ram shall be perpendicular to the platen of compactor		
	Specimens by	- Apply and maintain a pressure of 600 ± 18kPa		
	Means of the	- Specimen mold titled at an average internal angle of 1.16 ± 0.02 degrees		
	Superpave	- Apply a gyration rate to molds of 30.0 $\pm$ 0.5 gyrations per minute		
	Gyratory	- Maintenance <b>record</b> completed as per the manufacture's instructions, available	T	
	Compactor	f. Specimen Mold Assembly		
		- As per Clause 4.2 - dimensional verification required annually as per Annex A		
		- Thickness: minimum of 7.5 mm		
		- Inside diameter: 149.90 to 150.00 mm		
		- Height: Minimum of 250 mm		
		- Rockwell hardness: Minimum of C48		
		- Initial inside finish: root mean square (rms) of 1.60µm or smoother		
		g. Ram Head and Mold Bottoms		
		×		
		- As per Clause 4.3 dimensional verification required <b>annually</b>		
		- Diameter: 149.50 to 149.75 mm		
		- Flat / initial inside finish = root mean square (rms) of 1.60μm or smoother		
		- Rockwell hardness: Minimum of C48		
		h. Report Section 12		
		.1. Report the following info. in the compaction report, if applicable:, .1.1. Project name; .1.2. Date		
		of the test; .1.3. Start time of the test; .1.4. Specimen ID; .1.5. % binder in specimen, nearest 0.1 %;		
		.1.6. Ave. dia. of the mold used (d), nearest 1.0 mm; '.1.7. Mass of the specimen (Wm), nearest 0.1 g;		
		.1.8. Max. SG (Gmm) of the specimen by T 209, nearest 0.001; .1.9. Bulk SG (Gmb) of the specimen		
		by T 166 or T 275, nearest 0.001; .1.10. Height of the specimen after each gyration (hx), nearest		
		0.1 mm; .1.11. Rel. den. (%Gmm) expressed as a % of the theoretical max. SG (Gmm), nearest 0.1 %;		
		.1.12. Gyration angle, nearest 0.2 mrad (0.01 degrees), & the method used to determine or verify the		
		gyration angle.		
S2 D	2726	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
32  U	2120			
		b. D2726M-21 Copy of current standards Cl 6.4, A-3 Cl 3.2		
	Bulk Relative	c. Water Bath		
	Density of	- Capable of maintaining a temperature of 25 ± 1 °C complete with overflow ASTM Cl 6.2		
	Compacted Bit.	- Temperature recorded		
	Mixtures	d. Report Section 12		
		.1 Report the following:, .1.1 Bulk SG of the mix. to the 3rd decimal place as: bulk SG at 25 °C [77 °F],		
	(See BM2)	.1.2 Den. of the mix. with 4 significant figures in kg/m3 or lb/ft3 as: den. at 25 °C [77 °F], .1.3 Type,		
		of mix., .1.4 Size of sample, .1.5 Water abs., to the nearest 0.1 %.		

		TYPE B - SUPERPAVE METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:		
	Y/V = 100% Satis	factory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N		
m	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes	
BS3	D1188	a. This Test is Performed Only if Required			
		Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.			
	BRD of Compac.	b. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
	Bit. Mixtures	c. <u>D1188M-22</u> copy of current standards			
	Using Paraffin	d. Report Section 11			
	Coated Spec.	.1 Report the following information:, .1.1 Test method used to determine bulk SG., .1.2 % water abs.			
		.1.3 SG of Parafilm to 3 decimal places, .1.4 Moisture correction to 4 significant figures			
	(See BM3)	.1.5 Bulk SG at 25°C (77°F) +/- 1°C (1.8°F) to 4 significant figures, .1.6 Den. to 4 significant figures.			
<b>S4</b>	D6752	a. This Test is Performed Only if Required			
	Bulk Spec. Grav.	Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.			
	& Den. of Comp.	b. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
	Bit. Mix Using	c. <u>D6752M-23</u> Copy of current standards Cl 6.4, A-3 Cl 3.2			
	Auto Vacuum	d. Report Section 11			
	Sealing Method	.1 Report the following info:, .1.1 Apparent SG of plastic bag to 3 decimal places, .1.2 Bulk SG at 25			
	(See BM4)	+/- 1 °C [77 +/- 2 °F] to 4 significant figures, .1.3 Den. to 4 significant figures.			
<b>S</b> 5	D2041	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
		As per Clause 9.5.1, Weighing in water			
	Theoretical	As per Clause 9.5.2, Weighing in air (Bowl)			
	Maximum	As per Clause 9.5.3, Weighing in air (Flask)			
	Specific Gravity	b. <u>D2041M-19</u> Copy of current standards Cl 6.4, A-3 Cl 3.2			
	and Density of	c. Vacuum Bowl or Flasks			
	Bituminous Paving	- Verification of bowl masses in air and water <b>annually</b> Cl 8.1 & 9.5.1			
	Mixtures	- Verification of bowl masses Cl 8.2 & 9.5.2			
	(C DA4C)	- Verification of flask masses Cl 8.3 & 9.5.3  d. Vacuum Pump			
	(See BM6)				
		- Capable of evacuating air from the vacuum container to a residual pressure of 30 mm Hg (4.0 kPa) or less. Cl 6.3			
		e. Residual Pressure Manometer or Calibrated Absolute Pressure Gauge Cl 6.4			
		- to confirm the specified pressure applied to the container, and capable of measuring residual			
		pressure of 30 mm Hg (4.0 kPa) or less			
		f. Manometer or Vacuum Gauge Cl 6.5			
		- Suitable for measuring the vacuum being applied at the source of the vacuum.			
		- The device should be connected directly to the vacuum source or be in the vacuum line			
		close to the source. If digital, calibrated <b>annually.</b> If Hg, the lab should have a <b>Hg spill kit</b>			
		g. Bleeder Valve			
		- Attached to the vacuum line to facilitate adjustment and slow release of the vacuum.			
		h. Mechanical Agitation Device			
		- Capable of applying a gentle but consistent agitation of the sample.			
		- This device shall be equipped with a means of firmly anchoring the container so that			
		it does nor move on the surface of the device.			
		i. <u>Water Bath</u>			
		- Capable of maintaining a temperature of 25 ± 1°C			
		j. <u>Calibrated Thermometers</u> , of suitable range and readable to 0.1°C, max error 0.5°C			
		k. Report Section 12			
		.1 Report the following information:, .1.1 Max. SG, Gmm, to the 3rd decimal place, .1.2 Type of asp.			
		mix., .1.3 Size of sample, .1.4 # of samples, .1.5 Type of container, .1.6 Type of procedure.			
356	D3203	a. <u>D3203M-22</u> Copy of current standards Cl 6.4, A-3 Cl 3.2			
	Percent Air Voids (See BM7)	b. <u>Calculated Properly</u> % air voids = 100*(1 - (BRD/MTD)) CI 7.1			
3 <b>S</b> 7	MS-2	a. MS-2 Copy of current standards Cl 6.4, A-3 Cl 3.2			
	Percent VMA (See BM8)	b. <u>Calculated Properly</u> such as, VMA = 100 - ((Gmb*Ps)/Gsb) Eq. 5.20			
SS8	ATT-67( AB YT only)	a. ATT-67/2022 Copy of current standard Cl 6.4, A-3 Cl 3.2			
	% compaction				
	,	b. Calculated Properly See Section 3			

		TYPE B - SUPERPAVE METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:	
	Y/√ = 100% Sati	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
em	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
		AC Determination and Gradation of Extracted Aggregate - Select at least one of the two AC determination methods		
S9 I	02172	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>D2172M-24</u> Copy of current standards Cl 6.4, A-3 Cl 3.2		
	Qualitative	c. Extraction Apparatus (One of the following)		
	Extraction of	Method A - Centrifuge (59) with variable speed up to 3600 r/min, filter ring - felt or paper (Fig 2) - verify annually		
	Bitumen	Method B - Reflux Extractor (S10) Glass jar with filter paper in 1 or 2 metal frames & condenser on hot plate (Fig. 3)		
		Method C - Vacuum Extractor (S11) with vacuum pump, rubber tubing, filter paper, support plate & funnel (Fig. 5)		
	(See BM10)	Method D - Extraction Kettle (S12) with cloth filter sacks (Fig. 6)		
		d. <u>Determination of Mineral Matter</u> (Section 13 - one of the following)		
		Ashing Method (13.2) Ignition dish, ashing oven, ammonium carbonate solution, desiccator, calculate properly		
		Centrifuge Method (13.3)		
		High Speed Centrifuge Verification annually example RPM 9000 for the SMM Type (Cl 13.3.3)		
		Flow Rate Calibration annually 100-150 ml per min (Cl 13.3.4)		
		Volumetric Method (13.4) Flask, controlled-temperature bath (if used, Cl 13.4.2), calculate properly		
		e. <u>Calculated Properly</u> AC% = [(w1-w2)-(w3-w4)/(w1-w2)]*100 (Cl 14.1)		
		And/Or		
S10 I	06307	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
		b. <u>D6307-19</u> Copy of current standards Cl 6.4, A-3 Cl 3.2		
	Asphalt Content	c. Ignition furnace		
	by Ignition Oven	- As per Clause 8.1.1 or 11.1.1 complete with printout		
		d. <u>Internal Weighing System</u>		
	(See BM11)	- Calibration at least annually Cl 8.1.1, if applicable Cl 11.1.1, std weights calibrated every 5 yrs.		
		e. Manufacturer's instruction manual must be followed Cl 6.1, such as, maintenance, cleaning, lift test, ect. record		
		f. Report Section 14		
		.1 Report the following info:, .1.1 Date, .1.2 ID of agg. & mix type, .1.3 Test #, .1.4 Calibration data,		
		.1.5 Mass of the asp. mix. sample before & after ignition (nearest 0.1 g), .1.6 Measured asp.		
		content (nearest 0.01 %), .1.7 Agg. gradation, if performed.		
		And	•	
S11 I	D5444	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. D5444-24 and E11-24 Copy of current standards CI 6.4, A-3 CI 3.2		
	Mechanical Size	c. Sieve Shaker		
	Analysis of	- Coarse Aggregate Shakers (on file - Equipment List)		
	Extracted	- Fine Aggregate Shakers (on file - Equipment List)		
	Aggregate	- CA & FA Mechanical Efficiency Check performed annually (0.5% ME CI 6.8 & 0.2% difference CI 6.5)		
		d. Sieves		
	(See BM12)	- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
		- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
		sieve cloth - performed ongoing during use - Recorded at least annually		
		e. Report Section 8		
		.1 Depending on the form of the spec. for use of the material under test, report the following info:		
		.1.1 Total %age of material passing each sieve, or, .1.2 Total %age of material retained on each		
		sieve, or, .1.3 %age of material retained between consecutive sieves, .2 Report %ages to the nearest		
		whole # except for the %age passing the 75-µm (No. 200) sieve, which shall be reported to the		
		nearest 0.1 %.		
	LC-101, A3, Cl 3	3, Table 2, Asphalt Mix Compliance Laboratory using Superpave methods shall be able to complete or have documente	d access to a CCIL	certified laboratory able to
S12				
512	C	omplete, any additional tests required by the provincial jurisdiction/owner that are part of their Mix Compliance proto	col. Examples of s	uch tests are:

		TYPE A - MARSHALL METHOD - ASPHALT MIX DESIGN LABORATORY	Lab ID:	
	Y/V = 100% Sati	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
em	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
ote:		Marshall Stability and Flow of Asphalt Mixtures See BM5		
Тур	e AM labs must be	Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures See BM6		
Fu	III Mix Compliance	Percent Air Voids See BM7		
M1	C702	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>C702-18</u> Copy of current standards Cl 6.4, A-4 Cl 3.2		
	Splitting	c. Coarse Sample Splitter Number of Chutes, not less than 8 for coarse Aggregate		
	of Sample	d. Fine Sample Splitter Number of Chutes, not less than 12 for fine aggregate		
	Coarse and Fine	c. and d.		
	Aggregate	- Cleaned after splitting		
		- A minimum of three pans		
	(See AS9)	- Hopper or feeder pan		
	, ,	- dimensional verification - checks performed <b>annually</b>		
		e. Sample Information and Identification		
M2	C117	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. C117-23 Copy of current standards Cl 6.4, A-4 Cl 3.2		
	Washing of	c. Sieves		
	Sample	-75μm sieve with protective 1.18mm cover screen (Cl 5.2)		
	Sumple	- Sieve checks for embedded particles, slackness of fabric and		
	(See AS10)	damaged frames and/or sieve cloth - performed ongoing during use		
	(See A310)			
		d. Report Section 11		
		.1.1 Report the percentage of material finer than the 75-μm (No. 200) sieve by washing to the		
		nearest 0.1 %, except if the result is 10 % or more, report the %age to the nearest whole number.		
	0405	.1.2 Include a statement as to which procedure was used.		
NIVI 3	C136	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>C136M-19, E11-24</u> Copy of current standards Cl 6.4, A-4 Cl 3.2		
	Sieve Analysis	c. Sieve Shaker:		
	of CA and FA	- Coarse Aggregate Shakers (on file e.g. 26.5mm-4.75mm - Equipment List)		
		- Fine Aggregate Shakers (on file e.g. 4.75mm-75µm- Equipment List)		
	(See AS11)	- CA & FA Mechanical Efficiency Check performed <b>annually</b>		
		d. <u>Sieves</u> (for all applicable test methods)		
		- Complete set as per LS requirements		
		- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
		- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
		sieve cloth - performed ongoing during use - Recorded at least annually		
		e. Report Section 10		
		.1 Depending upon the form of the specifications for use of the material under test, the report shall		
		include the following:, .1.1 Total %age of material passing each sieve, or, .1.2 Total percentage of		
		material retained on each sieve, or, .1.3 Percentage of material retained between consecutive sieves		
		.2 Report %ages to the nearest whole #, except if the %age passing the 75-μm (No. 200) sieve is less than 10 %,		
		it shall be reported to the nearest 0.1 %, .3 Report the fineness modulus, when required, to the nearest 0.01.		
M4	C127	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
		b. <u>C127-15</u> Copy of current standards Cl 6.4, A-4 Cl 3.2		
	Relative Density	c. Wire Basket or Bucket: with < 3.35 mm mesh, Equal height and breadth with capacity		
	& Absorption	of 4-7L (maximum 37.5 mm aggregate) and larger container for larger size aggregate)		
	of Coarse Agg.	d. Report Section 10		
	00	.1 Report rel. den. (SG) results to the nearest 0.01 & indicate the basis for rel. den. (SG) as either		
	(See AS8)	(OD), (SSD), or apparent, .2 Report the abs. result to the nearest 0.1 %, .3 If the relative den. (SG) &		
	,,	abs. values were determined without first drying the agg., as permitted in 8.2, note that fact in the report.		

		TYPE A - MARSHALL METHOD - ASPHALT MIX DESIGN LABORATORY	Lab	ID:	): <u> </u>
	Y/√ = 100% Sati	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y	N	
tem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(1/N	И/R)	Notes
M5	C128	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			.]
		b. <u>C128-22</u> Copy of current standards Cl 6.4, A-4 Cl 3.2			
	Relative Density	c. Mould: Dimensional verifications documented yearly			
	& Absorption of	- $40\pm3$ mm top (inside) $90\pm3$ mm bottom (inside), $75\pm3$ mm in height and $0.8$ thick metal			
	Fine Aggregate	d. <u>Tamper:</u> Dimensional verifications documented <b>yearly</b>			
		- non-corroding metal; 325 g to 355g			
	(See AS9)	- Face 25 ± 3mm diameter			
		e. <u>Pycnometer</u> 500 ml capacity, accurate to ± 0.1 mL, 50% > sample volume - Cali at least <b>annually</b>			
		f. Report Section 11			
		.1 Report rel. den. (SG) results to the nearest 0.01 and indicate the basis for rel. den. (SG), as either			
		oven-dry (OD), saturated-surface-dry (SSD), or apparent, .2 Report the abs. result to the nearest 0.1%			
		,.3 If the rel. den. (SG) values were determined without first drying the agg., as permitted in 8.2, note			
		that fact in the report.			
M6	D4791	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
		b. <u>D4791-19(2023)</u> Copy of current standards Cl 6.4, A-4 Cl 3.2			
	Flat & Elongated	c. Caliper or Other Suitable Equipment - dimensions verified annually			
	Particles	e. Report Section 10			1
		.1 Include the following info. in the report:, .1.1 Identification of the coarse aggregate tested,			
	(See AS6)	.1.2 Grading of the original agg. sample, showing %age retained on each sieve, .1.3 For Method A:			
		.1.3.1 # of particles in each sieve size tested, .1.3.2 % ages, calc by # or by mass, or both, for each group:			
		(1) flat particles (2) elongated particles (3) particles that meet the criteria of both Gr1 & Gr2 & (4)			
		particles that do not meet the criteria of either Gr 1 or Gr 2, .1.3.3 The dimensional ratios used in the tests,			
		.1.4 For Method B:, .1.4.1 # of particles in each sieve size tested, .1.4.2 % ages, calc by # or by mass, or both,			
		for flat & elongated particles for each sieve size tested, .1.4.3 The dimensional ratio used in the tests,			
		.1.5 When required, weighted ave. %ages based on the actual or assumed proportions of the			
		various sieve sizes tested. Report the grading used for the weighted ave. if different from that in .1.2.			
M7	D5821	a. Demonstrate and/or explain the procedure			
		b. <u>D5821-13(2017)</u> copy of current standards			1
	% of Fractured	c. Report Section 9			1
	Particles in CA	.1 Report the mass %age or count %age of particles with the specified #(s) of fractured faces to the			
		nearest 1 % in accordance with the following: P =[F/(F+N)]*100, .2 Report the specified fracture			
	(See AS7)	criteria against which the sample was evaluated, .3 Report the total mass in grams of the CA sample			
		tested, .4 Report the sieve on which the test sample was retained at the start of the test, .5 Report			
		whether the % of fractured was determined by mass or by particle count.			
AM8	LC-101, A4, Cl 3.3, T	able 2, Asphalt Mix Design Laboratory designing and testing Hot Mix Asphalt (HMA) using the Marshall Method mu	st be able	to c	complete or have documented acc
	a CCIL certified labor	atory able to complete, any additional tests required by the provincial jurisdiction/owner that are part of their Ma	rshall Mix	Des	sign protocol. Examples of such tes
	a D5/IS-20	00, D2170/LS-202, D4867, LS-285, C88/ LS-606, LS-609, D6928/LS-618, D7428/LS-619, T240, R28, T313, T315, T316			
	a. D3/L3-20	, o, o 21, o, co 202, o 400, co 200, co 000, co 000, o 00020, co 010, o 1420, co 013, 1240, N20, 1313, 1313, 1310	1		1

		TYPE A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY	Lab ID:	
	1	factory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N (I/M/R)	
tem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/W/K)	Notes
AS1	R30	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		<b>b. R30-22</b> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Mix. Conditioning	c. Oven A forced-draft oven, capable of maintaining any desired temp. from room temp. to 176°C within ±3°C (CI5.1)		
	of HMA	Miscellaneous A metal pan for heating aggregates, a shallow metal pan for heating uncompacted asphalt mixtures,		
		a metal spatula or spoon, timer, and gloves for handling hot equipment (Cl5.3)	<b>.</b>	
		d. Report Section 8		
		.1 Report the binder grade, binder content (nearest 0.1 %), & the agg. type & gradation, if applicable,		
		.2 Report the following mix. conditioning info. for the volumetric mixture design conditions, if applicable:,		
		.2.1 Mix. conditioning temp. in lab (compaction temp. nearest 1°C);		
		.2.2 Mix. conditioning duration in lab (nearest minute); .2.3 Lab compaction temp. (nearest 1°C).		
		.3 Report the following short-term conditioning info. for the mix. mechanical property testing conditions, if applicable:		
		.3.1 Short-term mix. conditioning temp. in lab (nearest 1°C); .3.2 Short-term mix. Conditioning		
		duration in lab (nearest minute); .3.3 Lab compaction temp (nearest 1°C).		
		.4 Report the following long-term conditioning info. for the mix. mechanical property testing conditions, if applicable:,		
		.4.1 Lab compaction temp (nearest 1°C); .4.2 Long-term mixt. conditioning temp. in lab (nearest 1°C);		
		.4.3 Long-term mixt. conditioning duration in lab (nearest 5 min).		
AS2	R35	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2	1	
	SP Mix Design	b. R35-22 Copy of current standards Cl 6.4, A-5 Cl 3.4		
AS3	D4867	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2	<u>                                     </u>	
		<b>b.</b> <u>D4867M-22</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Resistance of	c. <u>Vacuum Container For Saturating Specimens</u>		
	Compacted	d. Water Bath		
	Asphalt Mixes	- capable of maintaining a temperature of $60 \pm 1^{\circ}\text{C}$ Documented <b>annually</b>		
	to Moisture	e. Freezer (Note 6 - If a freeze-thaw conditioning cycle is desired)		
	Induced Damage	- capable of maintaining a temperature of -18 ± 2°C temp monitored and doc <b>annually</b> Note 6		
		f. Thermometer (applicable if this test is performed by the laboratory)		
		- Calibrated/verified and capable of reading the freezer temp18 ± 2°C		
		g. <u>Loading Jack and Force Measuring Device</u>		
		- As a minimum, a calibrated nominal 20 kN ring dynamometer Calibration required annually		
		h. <u>Loading Strips</u>		
		Steel loading strips, with a curved face to match the size of the specimen (CI 5.8)		
		i. Report Section 10		
		.1 Report the following info:, .1.1 # of specimens in each subset, .1.2 Ave. air voids of each subset,		
		.1.3 Ave. degree of saturation after partial saturation & after moisture conditioning, .1.4 Ave. swell		
		after partial saturation & after moisture conditioning, .1.5 Tensile strength of each specimen in		
		each subset, .1.6 Tensile strength ratio, .1.7 Results of visually-estimated moisture damage		
		observed when the specimen fractures, .1.8 Results of observations of fractured or crushed agg.		
\S4	D2419	a. Demonstrate and/or Explain the Procedure Including Sample Preparation LC-101 Cl 6.9.2		
		<b>b. D2419-22</b> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Plastic Fines in	c. Apparatus Section 7	· · · · · · · · · · · · · · · · · · ·	
	Graded	Graduated transparent acrylic plastic cylinder, stopper, irrigator tube, weighted		
	Aggregates and	foot assembly & siphon all conforming to Fig.1		
	Soils by Use of	Tin (85 + 5ml), funnel, bottles (3.8L), flat pan, filter paper (Waterman No. 2V or equivalent)	+	
	the Sand	Mechanical Sand Equivalent Shaker, 203.2 ± 1.0 mm operating at 175 cpm (Fig. 2) Verify yearly OR	+	
	Equivalent Test	Man. Op. Sand Equiv. Shaker, 100 cyc. in 45 + 5 sec. 1/2 stroke 12.7 + 0.5 cm (Fig. 3) Verify <b>yearly</b> OR		
	Equivalent rest	Hand Method 90 cyc. in approx. 30 sec. throw 23 + 3 cm (Fig. 7) (Cl 11.6.3.2)		
		d. Reagents & Materials Section 8		
		Stock solution with formaldehyde or glutaraldehyde or Kathon Calcium Chloride solution (85 + 5 ml plus 3.8 L water)		
		e. Calculation & Report Section 12		
		.1 Calculate the sand equivalent to the nearest 0.1 % as: SE = (sand reading/clay reading)*100,		
		.2 If the calc SE is not a whole #, report it as the next higher whole #. E.g., if the clay level were 8.0 & the sand level		
		were 3.3, the calc SE would be: (3.3/8.0)*100 = 41.2. Since this calc SE is not a whole # it would be reported as		
		the next higher whole # which is 42, .3 If it is desired to ave. a series of SE values, ave. the whole #		
		values determined as described in .2. If the ave. of these values is not a whole #, raise it to the next higher whole #		
		as shown in the following e.g., .3.1 Calc SE values: 41.2, 43.8, 40.9., .3.2 After raising each to the next higher whole #		
		they become 42, 44, 41., .3.3 Determine the ave. of these values as follows: (42+44+41)/3 = 42.3, .3.4 Since the		
	I	ave. value is not a whole #, it is raised to the next higher whole #, & the SE value is reported as 43.		

		TYPE A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY	Lab ID:	
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em	Reference	Documentation/Equipment Calibration/verification requirements	(I/M/R)	Notes
AS5	C1252	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
		<b>b.</b> <u>C1252-23</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Uncompacted	c. <u>Apparatus</u> (Section 6)		
	Void Content of	Cylindrical Measure - approx. 100 ml, inside dia 39 mm, inside height approx. 86 mm		
	Fine Aggregate	metal with seamless smooth wall, base $\geq$ 6 mm (recorded annually) (see C1252 Fig. 1 & Cl 6)  Funnel Cone slope $60 \pm 4^{\circ}$ , opening of 12.7 $\pm$ 0.6 mm dia. smooth, seamless metal		
		≥ 38mm high, volume of 200 ml (see C1252 Fig. 2 & Cl 6)		
		Funnel Stand 3 or 4 legs, with axis of funnel colinear with axis of measure,		
		funnel opening 115 ± 2 mm above cylinder when in the stand (see C1252 Fig. 2)		
		Glass Plate (approx. 60 x 60 x ≥ 4 mm), pan, metal spatula, scale see Cl 6		
		e. Report Section 12		
		.1 Report the following info. for the std. graded sample (Test Method A):, .1.1 Uncompacted voids (Us), % to the		
		nearest 1/10th of a % (0.1 %), .1.2 Rel. den. (SG) value used in the calc., .2 Report the following % voids following		
		% voids to the nearest 1/10th of a % (0.1 %) for the individual size fractions (Test .B) .2.1 Uncompacted voids		
		for size fractions (a) 2.36 mm (No. 8) to 1.18 mm (No. 16) (U1); (b) 1.18 mm (No. 16) to 600 µm (No. 30) (U2);		
		& (c) 600 μm (No. 30) to 300 μm (No. 50) (U3), .2.2 Mean uncompacted voids (Um), & .2.3 Rel. den. (SG) value(s)		
		used in the calc, & whether the rel. den. (SG) value(s) were determined on a graded sample or the individual-sized		
		fractions used in the test, .3 Report the following information for the as-received sample (Test Method C):,		
SG	D4791	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
30	54751	b. D4791-19(2023) Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Flat & Elongated	c. Caliper or Other Suitable Equipment - dimensions verified annually (Ratio shall be 5:1)		
	Particles	e. Report Section 10		
	Fullicies			
	(Soc AME)	.1 Include the following info. in the report:, 1.1 Identification of the coarse aggregate tested,		
	(See AM6)	.1.2 Grading of the original agg. sample, showing %age retained on each sieve, .1.3 For Method A:		
		.1.3.1 # of particles in each sieve size tested, .1.3.2 %ages, calc by # or by mass, or both, for each		
		group: (1) flat particles (2) elongated particles (3) particles that meet the criteria of both Gr1 & Gr2		
		& (4) particles that do not meet the criteria of either Gr 1 or Gr 2, .1.3.3 The dimensional ratios used		
		in the tests, .1.4 For Method B: .1.4.1 # of particles in each sieve size tested, .1.4.2 %ages, calc by #		
		or by mass, or both, for flat & elongated particles for each sieve size tested, .1.4.3 The dimensional		
		ratio used in the tests, .1.5 When required, weighted ave. %ages based on the actual or assumed		
		proportions of the various sieve sizes tested. Report the grading used for the weighted ave. if		
	D5004	different from that in .1.2.		
57	D5821	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		<b>b.</b> <u>D5821-13(2017)</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	% of Fractured	c. Report Section 9		
	Particles in CA	.1 Report the mass %age or count %age of particles with the specified #(s) of fractured faces to the		
		nearest 1 % in accordance with the following: P = [F/(F+N)]*100, .2 Report the specified fracture		
	(Seem AM7)	criteria against which the sample was evaluated, .3 Report the total mass in grams of the CA sample		
		tested, .4 Report the sieve on which the test sample was retained at the start of the test, .5 Report		
		whether the % of fractured was determined by mass or by particle count.		
<b>S</b> 8	T305	a. This Test is Performed Only if Required - Does this lab perform this test?		
		If No, then move to the next test below.		
	Determination of	If Yes, complete the below requirements		
	Draindown	b. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
	Characteristics in	c. T305-22 Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Uncompacted	d. Report Section 10		
	Asphalt Mixtures	.1 Report the ave. % draindown (ave. % of mixture that drained) at each of the test temps.		

		TYPE A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY		
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em	Reference	Documentation/Equipment Calibration/verification requirements	(I/M/R)	Notes
S9	C702	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>C702M-18</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Splitting	c. Coarse Sample Splitter Number of Chutes, not less than 8 for coarse Aggregate		
	of Sample	d. Fine Sample Splitter Number of Chutes, not less than 12 for fine aggregate		
	Coarse and Fine	c. and d.		
	Aggregate	- Cleaned after splitting		
		- A minimum of three pans		
	(See AM1)	- Hopper or feeder pan		
		- dimensional verification - checks performed <b>annually</b>		
		e. Sample Information and Identification		
S10	C117	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		<b>b.</b> <u>C117-23</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Washing of	c. Sieves:		
	Sample	-75μm sieve with protective 1.18mm cover screen (Cl 5.2)		
		- Sieve checks for embedded particles, slackness of fabric and		
	(See AM2)	damaged frames and/or sieve cloth - performed <b>ongoing during use</b>		
		d. Report Section 11		
		.1.1 Report the percentage of material finer than the 75-μm (No. 200) sieve by washing to the		
		nearest 0.1 %, except if the result is 10 % or more, report the %age to the nearest whole number.		
		.1.2 Include a statement as to which procedure was used.		
\S11	C136	a. Demonstrate And/Or Explain The Procedure		
		b. C136M-19, E11-24 Copy of current standards		
	Sieve Analysis	c. Sieve Shaker		
	of CA and FA	- Coarse Aggregate Shakers (on file e.g. 26.5mm-4.75mm - Equipment List)		
		- Fine Aggregate Shakers (on file e.g. 4.75mm-75µm- Equipment List)		
	(See AM3)	- CA & FA Mechanical Efficiency Check performed <b>annually</b>		
	(55575)	d. Sieves (for all applicable test methods)		
		- Complete set as per LS requirements		
		- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
		- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
		sieve cloth - performed ongoing during use - <b>Recorded at least annually</b>		
		e. Report Section 10		
		.1 Depending upon the form of the specifications for use of the material under test, the report shall include		
		the following:, .1.1 Total %age of material passing each sieve, or, .1.2 Total percentage of material retained		
		on each sieve, or, .1.3 Percentage of material retained between consecutive sieves .2 Report %ages to		
		the nearest whole #, except if the %age passing the 75-µm (No. 200) sieve is less than 10 %, it shall be		
C12	C127	reported to the nearest 0.1 %, .3 Report the fineness modulus, when required, to the nearest 0.01.		
512	C127	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>C127-15</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Relative Density	c. Wire Basket or Bucket with < 3.35 mm mesh, Equal height and breadth with capacity		
	& Absorption	of 4-7L (maximum 37.5 mm aggregate) and larger container for larger size aggregate)		
	of Coarse Agg.	d. Report Section 10		
		.1 Report rel. den. (SG) results to the nearest 0.01 & indicate the basis for rel. den. (SG) as either		
	(See AM4)	(OD), (SSD), or apparent, .2 Report the abs. result to the nearest 0.1 %, .3 If the relative den. (SG) &		
		abs. values were determined without first drying the agg., as permitted in 8.2, note that fact in the report.		

		TYPE A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY	Lab ID:	•
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Item	Reference	Documentation/Equipment Calibration/verification requirements	(I/M/R)	Notes
AS13	C128	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
		b. <u>C128-22</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Relative Density	c. <u>Mould</u> dimensional verifications documented <b>yearly</b>		
	& Absorption of	- 40 ± 3mm top (inside) 90 ± 3mm bottom (inside)		
	Fine Aggregate	- 75 ± 3mm in height and 0.8 thick metal		
		d. <u>Tamper</u> dimensional verifications documented <b>yearly</b>		
	(See AM5)	- non-corroding metal; 325 g to 355g		
		- Face 25 ± 3mm diameter		
		e. <u>Pycnometer</u> 500 ml capacity, accurate to ± 0.1 mL, 50% > sample volume - Cali at least <b>annually</b>		
		f. Report Section 11		
		.1 Report rel. den. (SG) results to the nearest 0.01 and indicate the basis for rel. den. (SG), as either oven-dry (OD),		
		saturated-surface-dry (SSD), or apparent, .2 Report the abs. result to the nearest 0.1%, .3 If the rel. den. (SG)		
		values were determined without first drying the agg., as permitted in 8.2, note that fact in the report.		
AS14		3, Table 2, An Asphalt Mix Design Laboratory using the Superpave method must be able to complete or have documer plete any additional tests, required by the provincial jurisdiction/owner that are part of their Superpave Mix Design p		
		a. C88/ LS-606, LS-609, D6928/LS-618, D7428/LS-619, T240, R28, T313, T315, T316		

		TYPE E - LABORATORIES CARRYING OUT PENETRATION TESTING OF RECOVERED ASPHALT CEMEN	Lab	ID:	
	Y/V = 100% Sat	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Υ		
em	Reference	Documentation/Equipment Calibration/verification requirements	(I/M	1/R)	Notes
1	D5	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
		b. <u>D5M-20</u> Copy of current standards Cl 6.4			
	Penetration of	c. Penetration Apparatus Cl 6.1			
	Bituminous	- The weight of the spindle shall be 47.5 ± 0.05 g.			
	Material	- The total weight of the needle spindle assembly shall be 50.0 $\pm$ 0.05 g.			
		- Weights of 50 + 0.05 g and 100 $\pm$ 0.05 g shall also be provided for total loads			
		of 100 g and 200 g, as required for some conditions of the test. Calibrated annually	1		
		d. Penetration Needle Cl 6.2 (Cl 6.2.1. Needles shall be checked every 12 months.)	1		
		- AS per the ASTM such as, ID (label matches stamped number on ferrule)			
		- Exposed standard needle length (straight and 40.0 mm to 45.0 mm in length)			
		- Exposed long needle length straight and 50.0 mm to 55.0 mm in length)			
		- Needle diameter (1.00 mm to 1.02 mm)			
		- Tip surface (cut sharply, free of burrs)			
		- Ferrule diameter (3.2 mm <u>+</u> /- 0.05 mm)	T		
		- Ferrule length (38.0 mm +/- 1.0 mm)	T		
		- Weight/adjust via drilled shank (2.50g+ 0.05g)	T		
		e. <u>Water Bath</u>			
		- A bath capable of maintaining a temperature of 25 ± 0.1°C (77 ± 0.2°F) or			
		any other temperature of test within 0.1°C. documentation required annually			
		f. <u>Stop Watch</u>			
		g. <u>Report</u> Section 10			
		.1 Report to nearest whole unit the ave. of 3 penetrations whose values do not differ by more than			
		the following:,			
		Penetration 0–49 50–149 150–249 250–500			
		Max. diff. between hi & low pen 2 4 12 20			
E2	D1856	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2			
	Recovery of	b. <u>D1856-21</u> Copy of current standards Cl 6.4			
	Asphalt from	c. Extraction Equipment, ASTM D2172 (See BM10, BS9)	T		
	Solution by Abson	d. Abson Equipment, D1856 (Heating mantle, flask, condenser, gas (CO2) & flowmeter, etc.)			
		And/Or			
E3	D5404	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2			
	Recovery of	b. <u>D5404M-21</u> Copy of current standards Cl 6.4	1		
	Asphalt from	c. Extraction Equipment, ASTM D2172 (See BM10, BS9)			
	Solution by	d. Rotavapor Equipment, ASTM D5404 (Rotavapor, flask, gas (N2) & flowmeter, etc.)	1		
	Rotary Evap.	e. Reagents and Material (N <sub>2</sub> or CO <sub>2</sub> gas, Oil, Solvents)	1		