

## CCIL ASPHALT TESTING LABORATORY - ON & QC

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DA	16	

Inspection Type: CCIL Lab ID:

	FACILITIES AND PERSONNEL	Y	Ν	Notes
Y/√ = 100% S	atisfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	(I/Ⅳ	1/R)	
Company Name:				
Location of Lab:				
	Relocation since last inspection?			
Engineering Manager:				
Lab Supervisor:				
	Change of Engineering Manager and/or Supervisor since last inspection?			
Type of Certification:	Asphalt Mix Comp. Marshall (Type B), AC LS-282/D2172 Extraction & LS-292/D6307 Ignition, Asphalt Mix Comp. Superpave Method (Type B), Asphalt Mix Design Marshall Method (Type A),			
	Asphalt Mix Design Superpave Method (Type A), Penetration (Type E),			
Tests to be added:				
Tests to be removed:				
	Change in Test Methods Requested?			
	New Laboratory?			
Do the laboratory	records match the portal profile and the website?			
if there are any ch	anges or discrepancies, was an application submitted thru the portal?			
Did you notify Alan	at schaubel@ccil.com & Gigi at gkermath@ccil.com of the change or discrepancy & include it as a deficiency?			
Was the previous o	ompliance report reviewed and responses confirmed?			
	Technician Certification Requested?			
	Certificate posted?			
Did the lab submit	an application for Regular Audit thru the portal?			
	INSPECTION DOCUMENTS TO BE UPLOADED TO THE PORTAL BY INSPECTOR			
Organization Char	t (hierarchy chart as listed in the portal, dated with lab name & address)			
List of Certified Te	chnicians (using the portal)			
Logo Use Agreeme	nt (if applicable - Lab to send Gigi new updated form for lab move, company name change, new EM)			
	t List (dated, ID for equipment, all equipment according to cert. type, including individual sieves			
Quality Manual (fo	r all new laboratories, existing labs optional)			
	t Compliance Report			
Directed lab to em	ail all attachments to inspector as part of response.			
	is: responses shall address the noted deficiencies and provide a description of corrective action(s) to be taken, including the			
means of preventir	ng each deficiency from reoccurring, in accordance with LC-101 cl. 6.4.			
	Technician Certification Documents to be Uploaded to the Portal, (if applicable):			
	File Names: lab #, lab name, location, date and abbreviation e.g. ON00 WSP Burlington 2024 Jul 3 HEC			
Did the lab submit	an application for Technician Certification thru the portal?			
HEC HMA Exam Cover				
HPER HMA Practical Exar	n Cover Record (if applicable)			

COMMENTS: (\*Note at least 3 items you observed that were positive & detail what you observed as deficient. Refer to the Guide for writing deficiencies.)

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Audit Conducted By:

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Signature:

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		ASPHALT LABORATORIES	Lab ID	:
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Item	Reference	Documentation in accordance with LC-101	(I/M/R)	Notes
1	LC-101, Cl 6.4	Laboratory has QMS available for review - upload a copy to portal for all new laboratories, existing labs optional		
2	LC-101, Cl 6.4	Laboratory has established procedures to trace history & condition of a samples unique sample ID,		
	Control of Test	unbroken records		
	Samples			
3	LC-101, Cl 6.4, 6.9,	List of Active Certified Technicians updated prior to audit LC-101, Cl 6.3.3		
	8.3	Laboratory has procedures for training in the QMS, Cl 6.4.		
		Asphalt testing on CCIL cert performed under direct supervision of supervisory lab tech., App. A-2 to A-7 Cl 2.3		
	Training, Lab.	- All Labs must have at least one certified HMA tech to the level of the lab certification.		
	Personnel	- New techs (uncertified and previously certified with expired cards) must be preapproved prior to certification.		
		- New techs (uncertified and previously certified with expired cards) must be certified to the level of the lab cert.		
		- Existing certified techs and loaned or transferred certified techs may hold their current certification level, providing the		
		lab has one or more HMA technicians certified to the lab certification.		
4	LC-101, Cl 6.4	Organization Chart updated prior to audit, identifying key personnel, LC-101, Cl. 6.3.3		
		Engineering manager and laboratory suprvisor resumes correspond to personnel identified by management		
	Organization	and are up-to-date, Cl 6.3.2.		
	Structure,	Laboratory Supervisor able to demonstrate the tests in the stipulated manner Cl 2.2 in A-2 to A-7)		
	Management	CCIL advised of Management or testing personnel change LC-101 CI 6.3.2 (e.g. $\leq$ 30 d)		1
	Personnel	Management review laboratory and QMS annually, performed by a person not responsible for original results.		
		Management Policy and Commitment statement in QMS		
5	LC-101, Cl 6.4	Equipment list with current date and name and address of laboratory available.		
	Equipment and	Procedures for Maintenance and Calibration of Equipment in QMS		
	facility	Facility has adequate space, lighting, heating, ventilation, power source and good housekeeping, LC-101 Cl 6.6		
6	LC-101, Cl 6.4	Processes included in QMS		
		Copies of NCR/CAR available for review		
	Control of non-	Any deficiency found during a CCIL laboratory audit is a deficiency against the Quality Manual. Create an		
	conformance,	NCR & CAR related to your inspection, which can state something like "Refer to the CCIL audit deficiencies		
	Corrective and pre-	on XX date." This NCR & CAR should be sent to your inspector and a copy kept a copy in the quality manual		
	ventative action	(if printed copy of QMS) and be available for review at your next audit.		
	Venturive action	Repeated Non-Conformances Cl 4.2.4		
		Failure on an ongoing or repeated basis to comply with the requirements?		
		(R = This non-conformance was noted in the last inspection and approved as resolved, however this resolution		
		does not appear effective as the deficiency continues. Repeated non-compliances are very serious. Therefore,		
		these deficiencies have also been referred to the CCIL Program office for further investigation and action.)		
7	LC-101, Cl 6.4	Laboratory has the necessary manuals and reporting procedures, LC-101 A-2 to A-7 Cl 3.1		<u> </u>
'	Control of	Current testing standards accessible to staff performing tests		
	documents	QMS accessible to staff performing tests		
	and data			
8	LC-101, Cl 6.4	Laboratory certificate is available and refered to in QMS or included in QMS		
	Lab. Cert. Doc.			
9	LC-101	Reports be complete and factual, citing methods used, providing specified and obtained values, Cl 6.9.2.		
		Any irregularity or deficiency known on any samples reported, (tested, handled, or stored), Cl 6.9.2.		
	Reporting	Laboratory supervisor or engineering manager signed report, Cl 2.4 of A-2 to A-7		
		During training, test reports include the name of the certified technician responsible for the testing,		
10	LC-101, Cl 6.8	and the name of the trainee, Cl 2.3 A-2, A-3, A-4, A-5, A-6, A-7 Does the laboratory sub-contract any tests? If so, indicate test method(s) in compliance report.		
10	LC-101, CI 0.0	QMS must demonstrate how the quality of the subcontracted laboratory testing will be maintained and verified.		
	Sub-contracting	Work shall be performed by a lab certified for those specific tests.		
		The laboratory shall demonstrate that the sub-contractor is competent to perform the tests in question and uses		
		appropriate test methods and procedures.		
11	LC-101, Cl 6.7.2	Laboratory measurements traceable to national standards, where applicable. Ref. thermometer, weights, etc.		
	Traceability	Where no such standard exists, lab. Is to provide satisfactory inter-laboratory correlation results.		
12	LC-101, Cl 10.0	MoU with current lab name, address & EM name & signature provided, required by CCIL to authorize use of Logo.		
	CCIL Logo MoU	Confirm proper use of Logo if used. Report issues to the program office.		

		BASIC ASPHALT EQUIPMENT	Lab ID:	
. ,		sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
tem	Reference	Documentation/Equipment Calibration/verification requirements	(I/M/R)	Notes
т	Thermometers	a. <u>Reference Temperature Measuring Device</u> (For all app. test meth.) SN:		
		- Subdivisions of 0.1 or 0.2°C Accurate to ± 0.1 or 0.2°C (D6927 Cl 5.8 ref E2251 Table 1); traceable to NIST		
		- Liquid in Glass/Calibration once prior to use (E77 Cl 5.5.2.1) - Digital/Calibration annually (D3666 Table 2)		
		- A certificate or report of calibration available for review. Traceable to NIST		
		b. Thermometers / Temperature Probes (For all applicable test methods)		
		- Calibration of temperature measuring devices performed yearly (D3666 Table 2)		
		- In a range of 10 to 204°C with sensitivity of +/-1°C Cl 3.15		
		- Shall meet the req. of 339M/M 339 with a temp range of at least 10 to 230°C, and an accuracy of ±2.5°C T312 Cl 4.4		
		- Having a temperature range between 50 to 260°C and readable to 1°C Cl 5.2		
	LS-200 / ASTM D5	<ul> <li>Suitable range with subdivisions and accurate to 0.1°C Cl 6.7.1</li> </ul>		
		- Suitable thermometers ASTM 17C, 63C, 64C Cl 6.7.1.1		
S	Scales	Balances & Scales (For all applicable test methods)		
		<ul> <li>Calibration performed annually, if applicable, std weights must be calibrated every 5 yrs.</li> </ul>		
		- In addition, periodic scale checks with a known mass – min annually or when moved (based on QMS) (see records)		
0	Ovens	Ovens (For all applicable test methods)		
		- Ovens (on file - Equipment List)		
		- Thermostat calibration (setting vs. actual) - performed <b>annually</b>		
		TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY		
M1	LS-261	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-261 R27 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Preparation of	c. Length Measuring Devices (For all applicable test methods) LC-101 A-2 Cl 3.1		
	Bituminous	e.g., Digital Calipers calibrated/verified <b>yearly</b>		
		d. <u>Splitter (if used)</u> Recomended width of the chutes is approx. 38 mm for all types. (Cl 3.27)		
	Specimens Using Marshall	- Dimensional verification - checks performed <b>annually</b>		
	warshall	- Dimensional verification - checks performed <b>annually</b> e. <u>Hot Plate</u> (on file - Equipment List)		
		· · · · · · · · · · · · · · · · · · ·		
		- Thermostat cali. (setting vs. actual) Cl 5.6, +/-3°C required mixing & compaction temperatures - performed annually		
		f. <u>Metal Trough</u> See Clauses 3.6, 4.3, 4.10, 5.6, Note 7, 6.1		
		g. <u>Metal or Wooden Bar</u> (Cl 3.22)		
		h. Mechanical and Manual Compaction Hammers		
		- Dimensional verification required <b>annually</b> , Table 1 and Fig. 2		
		- Total mass 7853+16g, falling mass 4536+9 g, drop distance 457+1.5mm		
		- Comparison of manual to Mechanical Hammer <b>annually</b> , if used		
		j. <u>Specimen Mold Assembly</u>		
		<ul> <li>Mold cylinders. base plates, and extension collars shall conform</li> </ul>		
		to the details shown in Fig. 1. Verification required <b>annually</b> (ID 101.5-101.8mm)		
		k. <u>Compaction Pedestal</u>		
		- Compaction Pedestal is level - Regularly checked for being level - recorded at least annually		
		- Dimensional verification required once		
		I. Briquette Extruder		
		- Briquette extruder has a steel disk that will enter the mold without binding, min. 100 mm in diameter and 13 mm thick.		
		m. Preparation of Mix Design Samples (Section 4)		
		.8 Report any mixing problems such as coating of agg. or balling of mix.		
3M2	LS-262/D2726	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-262 R34, D2726M-21 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
		c. Water Bath		
	Density of	- Capable of maintaining a temperature of 25 ± 1 °C ( <b>recorded</b> Cl 4.1.2) with overflow (ASTM Cl 6.2)		
	•	d. <u>D2726 Report</u> (Section 12)		
	•			
	Mixtures	.1 Report the following:, .1.1 Bulk SG of the mixture to the 3rd decimal place as: bulk SG at 25 °C [77 °F],		
	(a :	.1.2 Den. of the mixture with 4 significant figures in kg/m3 or lb/ft3 as: den. at 25 °C [77 °F],		
	(See BS2)	.1.3 Type of mixture, .1.4 Size of sample, .1.5 Water absorption, to the nearest 0.1 %.		
		LS-262 Exceptions (Section 4)		
		.1.2 Record the temperature of the water		
BM3	LS-306	a. This Test is Performed Only if Required		
		Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.		
	BRD of Compac.	b. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	Bit. Mixtures	c. LS-306 R26 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
		d. Reporting of Results (Section 7)		
	Coated Specimens	.1 Report the sample #, .2 Report the bulk rel. den. to 3 decimal places with a 3rd decimal place		
	(See BS3)	having been "rounded off", .3 Report the moisture content determined from LS-291 (withdrawn)		
2844				
bivi4		a. <u>This Test is Performed Only if Required</u>		
	Bulk Spec. Grav.	Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.		
	•	b. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	Bit. Mix Using	c. D6752M-23 copy of current standards		
	-	d. <u>Report</u> (Section 11)		
	-	<ul> <li>d. <u>Report</u> (Section 11)</li> <li>.1 Report the following info:, .1.1 Apparent SG of plastic bag to 3 decimal places, .1.2 Bulk SG at 25</li> </ul>		

		TYPE B - MARSHALL METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:	
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Item	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
BM5	D6927	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. D6927-22 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Marshall	c. <u>Breaking Head</u>		
	Stability and	- as per Clause 5.1 dimensional verification required <b>annually</b>		
	Flow of Asphalt	d. <u>Compression Loading Machine</u> Constant loading rate of 50 <u>+</u> 5mm (Cl 5.2) annually		
	Mixtures	e. Load Measuring Device Cl 5.3		
		As a minimum, a calibrated nominal 20 kN ring dynamometer Calibration annually     f. Method A or B are options (CI 4.1.1)		
	LS-263 R33	g. Method A		
	has been	- Using a loading frame with a load ring and a dial gauge for deformation or flow meter		
	withdrawn. D6927 should	h. Flow Meter		
	replace LS-263	- Graduations of the flowmeter gauge shall be increments of 0.25 mm or finer		
	depending on the	- Other devices such as an indicator dial or LVDT connected to a load deformation		
	agency	recorder or computer may be used.		
	-8,	i. Method B		
		- Using a load-deformation recorder in conjunction with a load cell and linear variable		
		differential transducer (LVDT) or other automatic recording device (Automated Method)		
		j. <u>Water Bath</u> (Cl 5.5)		
		<ul> <li>Capable of maintaining a temperature of 60 ± 1°C Documented annually</li> </ul>		
		- Perforated false bottom or shelf for specimens 50 mm above the bottom of the bath		
		- A mechanical water circulator		
		k. <u>Report</u> (Section 8)		
		.1 The report shall include the following info:, .1.1 Type of sample tested (laboratory mixed sample,		
		plant mixed sample, or pavement core specimen), 1.2 If available, the nature of asp. mix.,		
		including agg. type & grading, binder grade, & binder content, .1.3 Individual and ave. specimen		
		bulk SG, .1.4 Height of each test specimen in inches (millimetres) to the nearest 0.01 in. (0.25 mm)		
		.1.5 Individual & ave. values of Marshall stability (uncorrected and corrected if required) to the		
		nearest 10 lbf (50N), .1.6 Individual & ave. value of Marshall flow in units of 0.01 in. (0.25 mm)		
		or in units of mm directly, where Flow (0.01 in.) = 4 x Flow (mm), as well as the method used for		
		determining flow (peak or tangent offset), .1.7 Test temp. to the nearest 0.4°F (0.2°C).		
BM6	LS-264	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-264 R37 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Theoretical	c. <u>Vacuum Beakers or Flasks</u>		
	Maximum	- Verification of flask masses in air and water <b>annually</b>		
	Specific Gravity	d. <u>Vacuum Pump</u>		
	and Density of	- Capable of evacuating air from the vacuum container to a residual pressure of 30 mm Hg		
	Bituminous	or less. (Cl 3.7)		
	Paving Mixtures	e. <u>Manometer</u>		
	(C DCC)	- Suitable for measuring the vacuum being applied at the source of the vacuum.		
	(See BS5)	- The device should be connected directly to the vacuum source or be in the vacuum line		
		close to the source. If digital, calibrated annually. If Hg, the lab should have a Hg spill kit f. Mechanical Agitation Davide (optional)		
		f. <u>Mechanical Agitation Device</u> (optional)		
		<ul> <li>Capable of applying a gentle but consistent agitation of the sample.</li> <li>This device shall be equipped with a means of firmly anchoring the container so that</li> </ul>		
		it does nor move on the surface of the device.		
		g. Water Bath		
		<ul> <li>Capable of maintaining a temperature of 25 ± 1°C (Cl 8.3 record if diff. from 25°C)</li> <li>h. Set Up of Equipment As per Figures 2 or 3 (Cl 8.1)</li> </ul>		
		i. Report Section 10		
		1. All results are entered on a Bituminous Mix Form Sheet (Fig. 4), .2 For duplicate testing, the		
		results are considered acceptable if their range is less than 0.011		
RM7	LS-265/D3203	a. LS-265 R16, D3203-22 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	LJ-203/ D3203	b. Calculated Properly % air voids = ((MRD-BRD)/MRD)*100) (Cl 4.1)		
	Porcont Air Voida			
	Percent Air Voids	c. <u>Exceptions</u> (Section 4)		
DNAO	LS-266	.2 Report results to 1 decimal place		
BIVIS	LJ-200	a. LS-266 R29 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
	Devee the AA	b. Calculated Properly (Section 4) e.g. 100-(Db(100-%AC))/Gb (Cl 4.1)		
	Percent VMA	c. <u>Report</u> Section 5		
	(0	.1 Unless specified otherwise by the Owner, report VMA in % to nearst 0.1% on the		
	(See BS7)	Bituminous Mix Form (Fig. 2)		

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Item	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
BM9	LS-287	a. Demonstrate And/Or Explain The Procedure		
		b. LS-287 R37 Copy of current standards		
	% Compaction	c. Chisel and hammer or saw, etc. for separating lifts		
	(MRD Method)	d. <u>Calculated Properly</u> ((BRD/MRD)*100) + C (Cl 4.1)		
		e. <u>Report</u> Section 5		
	(See BS8)	.1 Calc. the results to 1 decimal place		
		AC Determination and Gradation of Extracted Aggregate - Select at least one of the two met	nods	
3M10	LS-282/D2172	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2 Cl 6.4, A-2 Cl 3.2		
		b. LS-282 R33, D2172M-24, E11-24 Copy of current standards		
	Qualitative	c. Extraction Apparatus		
	Extraction of	- Extraction - RPM and dial setting verification required annually 1800 RPM (Cl 9.6)		
	Bitumen	d. High Speed Centrifuge Verification annually, example RPM 9000 for the SMM Type (ASTM Cl 13.3.3)		
		e. <u>Flow Rate</u> Calibration annually 100-150 ml per min (ASTM Cl 13.3.4)		
	(See BS9)	f. <u>Sieve Shaker:</u>		
		- Coarse Aggregate Shakers (On file e.g. 26.5mm-4.75mm - Equipment List)		
		- Fine Aggregate Shakers (On file e.g. 4.75mm-75μm - Equipment List)		
		- CA & FA Mechanical Efficiency Check performed annually		
		g. <u>Sieves</u>		
		- Complete set as per LS requirements		
		- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
		- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
		sieve cloth - performed ongoing during use - Recorded at least annually		
		h. <u>Report</u> Section 14		
		.1 The results will be based on a single test & shall be reported as follows:, .1.1 The AC content		
		(W8) shall be reported as a %age of the total mass of the mix to 2 decimal places, .1.2 The		
		cumulative mass & the cumulative % ages passing for each sieve shall be reported to 1 decimal		
		place. As well, the cumulative %age may be recorded as a graph on the appropriate semi-log		
		grading chart, .1.3 The swing back gradings, if required, shall be recorded as %age retained or		
		passing for each sieve, accurate to 1 decimal place, & shall be reported as described in S 13.4,		
		.2 Where the test sample requires splitting to satisfy min. mass requirements & 2 tests are carried		
		out, results will be based on the sums of the values from the 2 test portions or increments, using 2		
		bowls. Results shall be reported with the following change in calc., .2.1 The AC content shall be		
		expressed as the cumulative %age content for the 2 test increments, to 2 decimal places, .2.2 See		
		Example in std., .2.3 The cumulative mass & the cumulative % ages passing each sieve shall be calc.		
		to 1 decimal place, .2.4 See Example in std., And/Or		

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tem Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
M11 LS-292/D6307	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
-	b. LS-292 R34, D6307-19, E11-24 Copy of current standards LC-101, Cl 6.4, A-2 Cl 3.2		
Asphalt Cont	nt c. Ignition furnace		
by Ignition O			
	d. Internal Weighing System		
(See BS10	<ul> <li>Calibration at least annually, if applicable, std weights must be calibrated every 5 yrs.</li> </ul>		
	e. Manufacturer's Instruction Manual followed Cl 6.1, such as, safety, maintenance, cleaning, lift test, ect. record		
	f. Other Equipment e.g. catch pan/sample trays & handling apparatus, safety cage, etc.		
	g. <u>Calibration factor</u>		
	h. <u>Sieve Shaker:</u>		
	- Coarse Aggregate Shakers (On file e.g. 26.5mm-4.75mm - Equipment List)		
	- Fine Aggregate Shakers (On file e.g. 4.75mm-75μm - Equipment List)		
	- CA & FA Mechanical Efficiency Check performed annually		
	i. <u>Sieves</u>		
	- Complete set as per LS requirements		
	- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
	- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
	sieve cloth - performed ongoing during use - Recorded at least annually		
	j. <u>D6307 Report</u> Section 14		
	.1 Report the following info:, .1.1 Date, .1.2 ID of agg. & mix type, .1.3 Test #, .1.4 Calibration data,		
	.1.5 Mass of the asp. mix. sample before & after ignition (nearest 0.1 g), 1.6 Measured asp.		
	content (nearest 0.01 %), .1.7 Agg. gradation, if performed.		
	LS-292 Report Section 6		
	.1 The report shall include the following:, .1.1 Completed excel Form PH-CC-248 "Ignition Oven		
	Reporting Form" needs to be submitted, The Form PH-CC-248 can be found on MTO's RAQS,		
	.1.2 ID of agg & mix type & JMF, .1.3 Calibration temp for a convection furnace, or burn profile		
	setting for a direct irradiation furnace & data using original materials & including mean		
	calibration factors, .1.4 Testing date, lab log test # & physical condition of test sample, .1.5 The % moisture determination, if used, .1.6 Internal mass of test sample (nearest 0.1 g) before & after		
	testing (via tape), .1.7 ignition furnace end point setting of tests (1.0 g or 0.2% by mass @ 500 g sample size; 1.0 g or 0.07% @ 1500 g; 1.0 g or 0.05% @ 2000 g), .1.8 1 test sample result measuring		
	asp. content (nearest 0.01%) along with test data, .1.9 The cumulative mass & cumulative %ages		
1	passing for each sieve shall be reported to 1 decimal place. As well, the cumulative %age may be		
	recorded as a graph on the appropriate semi-log grading chart, .1.10 All calibration factors &		
1	moisture correction factor, .2 Where the residual agg. Sample requires splitting after ignition to		
1	determine gradation & 2 tests are carried out, the cumulative mass & the cumulative %ages		
1	passing each sieve shall be calculated, similar to the example in the std.		

		TYPE B - SUPERPAVE METHOD - ASPHALT MIX COMPLIANCE LABORATORY	Lab ID:	
	Y/V = 100% Sa	tisfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
ltem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
BS1	LS-313/T312	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-313 R28, T312-22 Copy of current standards Cl 6.4, A-3 Cl 3.2		
		c. Length Measuring Devices (For all applicable test methods) LC-101 A-3 Cl 3.1		
		e.g., Digital Calipers calibrated/verified <b>yearly</b>		
		d. <u>Splitter (if used)</u> Recom. width of the chutes is approx. 38 mm for all types. (Cl 3.27)		
		- dimensional verification - checks performed <b>annually</b>		
		e. Superpave Gyratory Compactor		
		- As per Clause 4.1 - Calibration as per T344/T312/D7115 required <b>annually</b>		
		- Axis of ram shall be perpendicular to the platen of compactor		
	Preparing Hot-	- Apply and maintain a pressure of 600 ± 18kPa		
	Mix Asphalt	- Specimen mold titled at an average internal angle of 1.16 ± 0.02 degrees		
	(HMA)	- Apply a gyration rate to molds of 30.0 ± 0.5 gyrations per minute		
	(,	- Maintenance <b>record</b> completed as per the manufacture's instructions, available		
		f. Specimen Mold Assembly		
		- As per Clause 4.2 - dimensional verification		
	Specimens by	- Thickness: minimum of 7.5 mm - required <b>annually</b>		
	Means of the	- Inside diameter: 149.90 to 150.00 mm - required <b>annually</b> as per Annex A		
	Superpave	- Length: Minimum of 250 mm - required <b>annually</b> as per Annex A		
	Gyratory	- Rockwell hardness: Minimum of C48 - record can be from initial manufacturer		
	Compactor	- Initial inside finish: root mean square (rms) of 1.60µm or smoother - record can be from initial manufac		
	compactor	g. Ram Head and Mold Bottoms		
		- As per Clause 4.3 dimensional verification required <b>annually</b>		
		- Diameter: 149.50 to 149.75 mm		
		- Flat / initial inside finish = root mean square (rms) of 1.60µm or smoother		
		- Rockwell hardness: Minimum of C48		
		h. Metal Trough See Clause 3.5.5, Note 6		
		i. T312 Report Section 12		
		1.1. Report the following info. in the compaction report, if applicable:, .1.1. Project name; .1.2. Date		
		of the test; .1.3. Start time of the test; .1.4. Specimen ID; .1.5. % binder in specimen, nearest 0.1 %;		
		.1.6. Ave. dia. of the mold used (d), nearest 1.0 mm; '.1.7. Mass of the specimen (Wm), nearest 0.1 g;		
		.1.8. Max. SG (Gmm) of the specimen by T 209, nearest 0.001; .1.9. Bulk SG (Gmb) of the specimen		
		by T 166 or T 275, nearest 0.001; .1.10. Height of the specimen after each gyration (hx), nearest		
		0.1 mm; 1.11. Rel. den. (%Gmm) expressed as a % of the theoretical max. SG (Gmm), nearest 0.1 %;		
		1.12. Gyration angle, nearest 0.2 mrad (0.01 degrees), & the method used to determine or verify the		
		gyration angle.		
BS2	LS-262/D2726	Bulk Relative Density of Compacted Bit. Mixtures See BM2		
-	LS-306	BRD of Compac. Bit. Mixtures Using Paraffin Coated Specimens See BM3		
	D6752	Bulk Specific Grav. & Den. of Comp. Bit. Mix Using Auto Vacuum Sealing Method See BM4		
BS5		Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures See BM6		
	LS-265/D3203	Percent Air Voids See BM7		
	LS-266	Percent VMA See BM8		
	LS-287	% Compaction (MRD Method) See BM9		
	•	AC Determination and Gradation of Extracted Aggregate - Select at least one of the two methers	nods	
BS9	LS-282/D2172	Qualitative Extraction of Bitumen See BM10		
		And/Or		
<b>S10</b>	LS-292/D6307	Asphalt Content by Ignition Oven See BM11		
	LC-101, A3, CI 3	3.3, Table 2, Asphalt Mix Compliance Laboratory using Superpave methods shall be able to complete or have docume	ented access to a CCIL of	ertified laboratory able to
3S11		complete, any additional tests required by the provincial jurisdiction/owner that are part of their Mix Compliance pr	otocol. Examples of su	ch tests are:
		a. D5/LS-200, D2170/LS-202, D4867, T240, R28, T313, T315, T316		

	TYPE	A - MARSHALL METHOD - ASPHALT MIX DESIGN LABORATORY - MUST INCLUDE TYPE B MARSHALL	Lab ID:	
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tem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
۱M۹	LS-600	a. <u>Demonstrate and/or Explain the Procedure</u> LC-101 Cl 6.9.2		
		b. <u>LS-600 R36</u> Copy of current standards CI 6.4, A-4 CI 3.2		
	Splitting	c. <u>Coarse Sample Splitter</u> Number of Chutes, not less than 8 for coarse Aggregate		
	of Sample	d. <u>Fine Sample Splitter</u> Number of Chutes, not less than 12 for fine aggregate		
	Coarse and Fine	c. and d.		
	Aggregate	- Cleaned after splitting		
		- A minimum of three pans		
	(See AS5)	- Hopper or feeder pan		
		- dimensional verification - checks performed annually		
		e. Sample Information and Identification (Section 4)		
		.1 Lab Sample # for each sample. This # shall accompany each portion of the sample throughout the		
		processing & testing procedures, .2 The following info shall be noted, .2.1 The # of bags of material		
		in the sample, .2.2 The type of material, .2.3 Any peculiarities e.g. coatings, conglomerates,		
		cementations, contaminants, etc.		
AM2	LS-601/C117	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-601 R37, C117-23 Copy of current standards CI 6.4, A-4 CI 3.2		
	Washing of	c. <u>Sieves</u>		
	Sample	-75µm sieve with protective 1.18mm cover screen		
		- Sieve checks for embedded particles, slackness of fabric and		
	(See AS6)	damaged frames and/or sieve cloth - performed ongoing during use		
		d. C117 Report Section 11		
		$1.1$ Report the percentage of material finer than the 75- $\mu$ m (No. 200) sieve by washing to the		
		nearest 0.1 %, except if the result is 10 % or more, report the %age to the nearest whole number.		
		.1.2 Include a statement as to which procedure was used.		
AM3	LS-602	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-602 R33, E11-24 Copy of current standards Cl 6.4, A-4 Cl 3.2		
	Sieve analysis of	c. Sieve Shaker		
	CA and FA	- Coarse Aggregate Shakers (on file e.g. 26.5mm-4.75mm - Equipment List)		
		- Fine Aggregate Shakers (on file e.g. 4.75mm-75μm- Equipment List)		
	(See AS7)	- CA & FA Mechanical Efficiency Check performed <b>annually</b>		
		d. <u>Sieves (</u> for all applicable test methods)		
		- Complete set as per LS requirements		
		- Coarse sieves check as per E11 Table 1 (openings and wire diameter) - Recorded at least annually		
		- All sieves checked for embedded particles, slackness of fabric and damaged frames and/or		
		sieve cloth - performed ongoing during use - Recorded at least annually		
		e. Report Section 7		
		.1 The report shall include the following, .1.1 Total %ages of CA & FA, .1.2 Total %age of material		
		retained on or passing each CA sieve based on the total mass of the oven-dry CA portion,		
		.1.3 Total %age of material retained on or passing each FA sieve based on the total mass of the		
		oven-dry test sample of the FA before washing, .1.4 Total %age of material retained on or passing		
		each sieve based on the total mass of the oven-dry total sample, .1.5 When 2 sub-samples of FA		
		are tested, the mean of the results shall be reported as the final result, .1.6 The difference between		
		the initial dry mass of the sample & the sum of the individual masses retained on each sieve as a		
	1	%age of the initial dry mass, 1.7 Cumulative mass retained on each sieve		

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em	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
M4	LS-604/T85	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>LS-604 R36, T85-22</u> Copy of current standards Cl 6.4, A-4 Cl 3.2		
	<b>Relative Density</b>	c. <u>Wire Basket or Bucket</u> with < 3.35 mm mesh, Equal height and breadth with capacity		
	& Absorption	of 4-7L (maximum 37.5 mm aggregate) and larger container for larger size aggregate)		
	of CA	d. <u>Control Sample</u> Run as per LS Requirements for Mean Absorption & Relative Density		
		- At least every week in which a sample is tested (Cl 6.1)		
	(See AS8)	- The relative density & absorption of the last 20 samples shall be plotted on a control chart (Cl 6.2)		
		- (Drain & CA2) Mean Abs (%) 0.39, Range 0.29–0.49 Mean Rel. Density 2.690, Range 2.681–2.699		
		e. <u>C127 Report</u> Section 10		
		.1 Report rel. den. (SG) results to the nearest 0.01 & indicate the basis for rel. den. (SG) as either (OD), (SSD),		
		or apparent, .2 Report the absorption result to the nearest 0.1%, .3 If the rel. den. (SG) & abs. values		
		were determined without first drying the aggregate, as permitted in 8.2, note that fact in the report.		
		LS 604 Report (Section 7) - The report shall also include the following:		
		.1 If duplicate test of abs. & rel. den. are made the mean of the results shall be reported as the final		
		"test result", .2 If more than 1 agg. is tested, report the den. & abs. of each & the weighted ave. of the combination, .3 The % abs. to the nearest 0.01% & & rel. den. to the nearest 0.001 of the ref.		
		sample, tested closest to the time at which the agg. sample was tested, .4 The % abs. & rel. den. of		
		the last 20 samples of reference material on control charts.		
M5	LS-605/T84	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-605 R38, T84-22 Copy of current standards Cl 6.4, A-4 Cl 3.2		
	<b>Relative Density</b>	c. Mould Dimensional verifications documented vearly		
	& Absorption of	- 40 ± 3mm top (inside) 90 ± 3mm bottom (inside), 75 ± 3mm in height and 0.8 thick metal		
	Fine Aggregate	d. Tamper Dimensional verifications documented yearly		
	00 00 00	- non-corroding metal; 325 g to 355g		
	(See AS9)	- Face 25 ± 3mm diameter		
	(,	e. Pycnometer 500 ml capacity, accurate to ± 0.1 mL, 50% > sample volume		
		f. <u>Control Sample</u> Completed as per LS Requirements for Mean Absorption & Bulk Density		
		- At least every week in which a sample is tested (Cl 7.1)		
		- The last 20 samples shall be plotted on a control chart (Cl 7.2)		
		- (FA3) Mean Abs (%) 1.39, Range 1.12–1.59, Mean Rel. Density 2.631, Range 2.610–2.651		
		- (Sutherland Sand), Abs Range (%) 1.58–2.12, Bulk Density Range 2.593–2.629 g. <u>T84 Report</u> Section 13		
		.1. interrelationships among the three types of SG & abs. These may be useful in checking the consistency		
		of reported data or calculating a value that was not reported by using other reported data, .2 If the fine		
		aggregate was tested in a naturally moist condition other than the oven-dried & 15-h soaked condition,		
		report the source of the sample and the procedures used to prevent drying prior to testing.		
		LS 605 Report (Section 8) - The report shall also include the following:		
		.1 Rel. den. Values shall be reported to the nearest 0.001 & indicate the basis for rel den. as either oven-dry (OD),		
		saturated-surface dry (SSD) or apparent, .2 Report the abs. result to the nearest 0.01%, .3 When 2		
		determinations are made on a fine agg., the mean of the results shall be reported as the final "test result",		
		.4 When a sample has been separated on the 2.36 mm sieve & the den. & abs. of the retained 2.36 mm material		
		determined separately from the pass 2.36 mm material, this shall be noted & the individual & weighted		
		mean den. & abs. reported together with the calc5 When fine agg. extracted from RAP has been		
		tested & the den. combined with that of the virgin fine agg., the individual den. & abs. of the extracted		
		RAP agg. & virgin fine agg. shall be reported. The weighted mean den. & abs. shall also be reported together		
		with the calculation, .6 The % abs. & rel. den. of the last 20 samples of reference material on control charts.		
M6	LS-608	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. LS-608 R38 Copy of current standards CI 6.4, A-4 CI 3.2		
	Flat & Elongated	c. Caliper or Other Suitable Equipment Dimensions verified annually - Ratio shall be 4:1 (Cl 4.2)		
	Particles	d. Report Section 8		
	(See AS11)	.1 Report the % F&E of each fraction of the test sample to the nearest whole %, .2 Report the		

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ltem	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
AM7	LS-607	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>LS-607 R33</u> Copy of current standards Cl 6.4, A-4 Cl 3.2		
	% of Crushed	c. Report Section 8		
	Particles in CA	.1 Report the method used for sample preparation & testing (Method A or Method B), .2 Report		
	(See AS10)	the % crushed particles (Method A) or weighted average % crushed particles (Method B) to the		
		nearest whole %		
		Fable 2, Asphalt Mix Design Laboratory designing and testing Hot Mix Asphalt (HMA) using the Marshall Method mu ratory able to complete, any additional tests required by the provincial jurisdiction/owner that are part of their Mar		
	<b>a.</b> D5/LS-2	200, D2170/LS-202, D4867, LS-285, C88/ LS-606, LS-609, D6928/LS-618, D7428/LS-619, T240, R28, T313, T315, T316		

	ТҮРЕ	A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY - MUST INCLUDE TYPE B SUPERPAVE	Lab ID:	
	Y/√ = 100% Sat	sfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable	Y N	
em	Reference	Documentation/Equipment Calibration/verification requirements LC-101, Cl 6.5.1., 6.7.1.	(I/M/R)	Notes
<b>S1</b>	R30	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. R30-22 Copy of current standards CI 6.4, A-5 CI 3.4		
	Mix. Conditioning	Miscellaneous A metal pan for heating aggregates, a shallow metal pan for heating uncompacted asphalt mixtures,		
	of HMA	a metal spatula or spoon, timer, and gloves for handling hot equipment (CI5.3)		
		c. Report (Section 8)		
		.1 Report the binder grade, binder content (nearest 0.1 %), & the agg. type & gradation, if		
		applicable, .2 Report the following mix. conditioning info. for the volumetric mixture design		
		conditions, if applicable:, .2.1 Mix. conditioning temp. in lab (compaction temp. nearest 1°C);		
		.2.2 Mix. conditioning duration in lab (nearest minute); .2.3 Lab compaction temp. (nearest 1°C).		
		.3 Report the following short-term conditioning info. for the mix. mechanical property testing		
		conditions, if applicable:, .3.1 Short-term mix. conditioning temp. in lab (nearest 1°C); .3.2 Short		
		-term mix. conditioning duration in lab (nearest minute); .3.3 Lab compaction temp (nearest 1°C).		
		.4 Report the following long-term conditioning info. for the mix. mechanical property testing		
		conditions, if applicable:, .4.1 Lab compaction temp (nearest 1°C); .4.2 Long-term mixt.		
		conditioning temp. in lab (nearest 1°C); .4.3 Long-term mixt. conditioning duration in lab		
		(nearest 5 min).		
S2	LS-309/R35	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	SP Mix Design	b. LS-309 R35, R35-22 Copy of current standards Cl 6.4, A-3 Cl 3.2		
52	D4867	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	5-007	b. <u>D4867-22</u> Copy of current standards Cl 6.4, A-5 Cl 3.4	·····	
	Resistance of			
		c. <u>Vacuum Container For Saturating Specimens</u> d. Water Bath		
	Compacted Asphalt Mixes			
		<ul> <li>capable of maintaining a temperature of 60 ± 1°C Documented annually</li> <li>Freezer (Note 6—If a freeze-thaw conditioning cycle is desired)</li> </ul>		
	to Moisture			
	Induced Damage	- capable of maintaining a temperature of -18 ± 2°C temp monitored and doc <b>annually</b> Note 6		
		If. <u>Thermometer</u> (applicable if this test is performed by the laboratory)		
		- Calibrated/verified and capable of reading the freezer temp18 ± 2°C		
		g. Loading Jack and Force Measuring Device		
		- As a minimum, a calibrated nominal 20 kN ring dynamometer Calibration required annually		
		h. Loading Strips		
		Steel loading strips, with a curved face to match the size of the specimen (Cl 5.8)		
		i. <u>Report</u> Section 10		
		.1 Report the following info:, .1.1 # of specimens in each subset, .1.2 Ave. air voids of each subset,		
		.1.3 Ave. degree of saturation after partial saturation & after moisture conditioning, .1.4 Ave. swell		
		after partial saturation & after moisture conditioning, .1.5 Tensile strength of each specimen in		
		each subset, .1.6 Tensile strength ratio, .1.7 Results of visually-estimated moisture damage		
		observed when the specimen fractures, .1.8 Results of observations of fractured or crushed agg.		
AS4	LS-310/T305	a. <u>This Test is Performed Only if Required</u> - Does this lab perform this test?		
		If No, then move to the next test below.		
	Determination of	If Yes, complete the below requirements		
	Draindown	b. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
	Characteristics in	c. LS-310 R35, T305-22 Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Uncompacted	d. <u>T305 Report</u> Section 10		
	Asphalt Mixtures	.1 Report the ave. % draindown (ave. % of mixture that drained) at each of the test temps.		
<b>\S5</b>	LS-600	Splitting of Sample Coarse and Fine Aggregate See AM1		
۱S6	LS-601/C117	Washing of Sample See AM2		
<b>\</b> \$7	LS-602	Sieve Analysis of CA and FA See AM3		
<b>\S</b> 8	LS-604/T85	Relative Density & Absorption of CA See AM4		
<b>\S</b> 9	LS-605/T84	Relative Density & Absorption of Fine Aggregate See AM5		
S10	D4791	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
		b. <u>D4791-19(2023)</u> Copy of current standards Cl 6.4, A-5 Cl 3.4		
	Flat & Elongated Particles	c. <u>Caliper or Other Suitable Equipment</u> - dimensions verified annually (Ratio shall be 5:1) e. Report Section 10		
		.1 Include the following info. in the report:, .1.1 Identification of the coarse aggregate tested, .1.2 Grading of		
	(See AM6)	the original agg. sample, showing %age retained on each sieve, .1.3 For <u>Method A:</u> .1.3.1 # of particles in each		
		sieve size tested, .1.3.2 % ages, calc by # or by mass, or both, for each group: '(1) flat particles (2) elongated		
		particles (3) particles that meet the criteria of both Gr1 & Gr2 & (4) particles that do not meet the criteria of		
		either Gr 1 or Gr 2, .1.3.3 The dimensional ratios used in the tests, .1.4 For Method B:, .1.4.1 # of particles in		
		each sieve size tested, 1.4.2 % ages, calc by # or by mass, or both, for flat & elongated particles for each sieve		
		size tested, .1.4.3 The dimensional ratio used in the tests, .1.5 When required, weighted ave. %ages based on		
		the actual or assumed proportions of the various sieve sizes		

	TYPE A - SUPERPAVE METHOD - ASPHALT MIX DESIGN LABORATORY - MUST INCLUDE TYPE B SUPERPAVE		Lab ID.	Lab ID:			
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em	Reference	Documentation/Equipment Calibration/verification requirements	(I/M/R)	Notes			
S11	D5821	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2					
		b. <u>D5821-13(2017)</u> Copy of current standards Cl 6.4, A-5 Cl 3.4					
	% of Fractured	c. Report Section 9					
	Particles in CA						
	Particles in CA	.1 Report the mass %age or count %age of particles with the specified #(s) of fractured faces to the					
		nearest 1 % in accordance with the following: P =[F/(F+N)]*100, .2 Report the specified fracture					
	(Seem AM7)	criteria against which the sample was evaluated, .3 Report the total mass in grams of the CA sample					
		tested, .4 Report the sieve on which the test sample was retained at the start of the test, .5 Report					
		whether the % of fractured was determined by mass or by particle count.					
S12	D2419	a. Demonstrate and/or Explain the Procedure Including Sample Preparation LC-101 Cl 6.9.2					
		b. <u>D2419-22</u> Copy of current standards Cl 6.4, A-5 Cl 3.4					
	Plastic Fines in	c. <u>Apparatus</u> (Section 7)					
	Graded	Graduated transparent acrylic plastic cylinder, stopper, irrigator tube, weighted					
	Aggregates and	foot assembly & siphon all conforming to Fig.1					
	Soils by Use of	Tin (85 + 5ml), funnel, bottles (3.8L), flat pan, filter paper (Waterman No. 2V or equivalent)					
	the Sand	Mechanical Sand Equivalent Shaker, 203.2 ± 1.0 mm operating at 175 cpm (Fig. 2) Verify yearly OR					
	Equivalent Test	Man. Op. Sand Equiv. Shaker, 100 cyc. in 45 + 5 sec. 1/2 stroke 12.7 + 0.5 cm (Fig. 3) Verify <b>yearly</b> OR					
		Hand Method 90 cyc. in approx. 30 sec. throw 23 <u>+</u> 3 cm (Fig. 7) (Cl 11.6.3.2)					
		Reagents & Materials (Section 8)					
		Stock solution with formaldehyde or glutaraldehyde or Kathon					
		Calcium Chloride solution (85 <u>+</u> 5 ml plus 3.8 L water Cl 8.2)					
		Working solution which is more than 2 weeks old shall be discarded. (Cl 6.6)					
		e. <u>Calculation &amp; Report</u> Section 12					
		.1 Calculate the sand equivalent to the nearest 0.1 % as: SE = (sand reading/clay reading)*100, .2 If the calc SE					
		is not a whole #, report it as the next higher whole #. E.g., if the clay level were 8.0 & the sand level were 3.3,					
		the calc SE would be (3.3/8.0)*100 = 41.2. Since this calc SE is not a whole # it would be reported as the next					
		higher whole # which is 42, .3 If it is desired to ave. a series of SE values, ave. the whole # values determined					
		as described in .2. If the ave. of these values is not a whole #, raise it to the next higher whole # as shown in					
		the following e.g:, .3.1 Calc SE values: 41.2, 43.8, 40.9., .3.2 After raising each to the next higher whole number they become 42, 44, 41., .3.3 Determine the ave. of these values as follows: (42+44+41)/3 = 42.3,					
		.3.4 Since the ave. value is not a whole #, it is raised to the next higher whole #, & the SE value is reported as 43.					
\$13	C1252	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2					
		b. C1252-23 Copy of current standards Cl 6.4, A-5 Cl 3.4					
	Uncompacted	c. Apparatus Section 6					
	Void Content of	Cylindrical Measure - approx. 100 ml, inside dia 39 mm, inside height approx. 86 mm					
	Fine Aggregate	metal with seamless smooth wall, base <u>&gt;</u> 6 mm ( <b>recorded annually</b> ) (Fig. 1 & Cl 6)					
		Funnel Cone slope $60 \pm 4^\circ$ , opening of 12.7 $\pm$ 0.6 mm dia. smooth, seamless metal					
		≥ 38mm high, volume of 200 ml (Fig. 2 & Cl 6)					
		Funnel Stand 3 or 4 legs, with axis of funnel colinear with axis of measure,					
		funnel opening 115 + 2 mm above cylinder when in the stand (Fig. 2)					
		<b>Glass Plate</b> (approx. 60 x 60 x $\geq$ 4 mm), pan, metal spatula, scale see BM1.					
		Contol Testing Optional - Sutherland Sand % Voids 40.3 - 42.3, RM FA3 % Voids 42.4, Range 41.5 - 43.4					
		e. C1252 Report Section 12					
		.1 Report the following info. for the std. graded sample (Test Method A):, .1.1 Uncompacted voids (Us), % to the					
		nearest 1/10th of a % (0.1 %), .1.2 Rel. den. (SG) value used in the calc., .2 Report the following % voids to the					
		nearest 1/10th of a % (0.1 %) for the individual size fractions (Method B) .2.1 Uncompacted voids for size					
		fractions (a) 2.36 mm (No. 8) to 1.18 mm (No. 16) (U1); (b) 1.18 mm (No. 16) to 600 $\mu$ m (No. 30) (U2); & (c)					
		600 μm (No. 30) to 300 μm (No. 50) (U3), .2.2 Mean uncompacted voids (Um), & .2.3 Rel. den. (SG) value(s)					
		used in the calc, & whether the rel. den. (SG) value(s) were determined on a graded sample or the individual-					
		sized fractions used in the test, .3 Report the following information for the as-received sample (Test Method C):,					
		.3.1 Uncompacted voids (UR), % to the nearest 1/10th of a % (0.1 %)3.2 Rel. den. (SG) value used in the calc.					
S14							
		plete any additional tests, required by the provincial jurisdiction/owner that are part of their Superpave Mix Design	protocol Examples of	t such tests are:			

	TYPE E - LABO	RATORIES CARRYING OUT PENETRATION TESTING OF RECOVERED ASPHALT CEMENT - MUST HAY LEAST TYPE B	/E AT Lab ID:	
Item		tisfactory, N/X = Not Satisfactory, I = Incomplete, M = Missing, R = Re-occurring Deficiency, N/A = Not Applicable Documentation/Equipment Calibration/verification requirements	Y N (I/M/R)	Notes
	LS-200/D5	a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2	(1) (1) (1)	Notes
	L3-200/D3	b. LS-200 R16, D5M-20 Copy of current standards Cl 6.4		
	Penetration of	c. Penetration Apparatus (Cl 6.1)		
	Bituminous	- The weight of the spindle shall be $47.5 \pm 0.05$ g.		
	Material	- The weight of the spindle snah be 47.5 ± 0.05 g.		
	wateria	- Weights of 50 + 0.05 g and 100 + 0.05 g shall also be provided for total loads		
		of 100 g and 200 g, as required for some conditions of the test. Calibrated <b>annually</b>		
		d. Penetration Needle (Cl 6.2 - Cl 6.2.1. Needles shall be checked every 12 months.)		
		- AS per the ASTM such as, ID (label matches stamped number on ferrule)		
		- Exposed standard needle length (straight and 40.0 mm to 45.0 mm in length)		
		- Exposed long needle length straight and 50.0 mm to 55.0 mm in length)		
		- Needle diameter (1.00 mm to 1.02 mm)		
		- Tip surface (cut sharply, free of burrs)		
		- Ferrule diameter (3.2 mm <u>+</u> /- 0.05 mm)		
		- Ferrule length (38.0 mm +/- 1.0 mm)		
		- Weight/adjust via drilled shank (2.50g+ 0.05g)		
		e. Water Bath		
		- A bath capable of maintaining a temperature of 25 + 0.1°C (77 + 0.2°F) or		
		any other temperature of test within 0.1°C. documentation required annually		
		f. Stop Watch		
		g. <u>D5 Report</u> Section 10		
		.1 Report to nearest whole unit the ave. of 3 penetrations whose values do not differ by more than		
		the following:,		
		Penetration 0–49 50–149 150–249 250–500		
		Max. diff. between hi & low pen 2 4 12 20		
E2	D1856	a. This test is performed only if required		
		Does this lab perform this test? - If Yes, complete the below requirements. If No, move to the next test below.		
	Recovery of	b. D1856-21, D8078-24 Copy of current standards Cl 6.4		
	Asphalt from	c. Extraction Equipment, (See BM 10)		
	Solution by Abson	d. Abson Eqmt, D1856 (Heating mantle, flask, condenser, gas (CO2) & flowmeter, etc.)		
E3	16 394/09079	e. Ashing Equipment, D8078 (Muffle furnace, desiccator, crucible & tongs, etc.) a. Demonstrate and/or Explain the Procedure LC-101 Cl 6.9.2		
E3	LS-284/D8078			
		b. LS-284 R38, D8078-24 copy of current standards Cl 6.4		
	Recovery of	c. Extraction Equipment, LS-284 (See BM 10)		
	Asphalt from	d. Rotavapor Equipment, LS-284 (Rotavapor, flask, gas (N2) & flowmeter, etc.)		
	Solution by	e. Ashing Equipment, D8078 (Muffle furnace, desiccator, crucible & tongs, etc.)		
	Rotary Evaporator	f. <u>Reporting And Furhter Testing</u> (Section 5) .1 DO NOT PROCEED TO FURTHER TESTING IF THE ASH CONTENT IS HIGHER THAN 1.00%, .2 If ash		
		content is < 1.00%, report ash content & # of centrifuge passes used, & proceed to further testing.		
	1	content is 2 1.00%, report ash content & # or centringe passes used, & proceed to further testing.		